



# KAR SPOTLIGHT

July 21 - August 1, 2025



## PIPE TAPS

High Speed Steel – Spiral Flute & Interrupted Thread



### HSSE-V3 – Spiral Flute



- For cast iron, steel and stainless steel applications
- NPT and NPTF standards
- High speed steel substrate with cobalt and 3% vanadium content for cutting stainless steels up to 29 HRC and tool steels up to 35 HRC

### HSS – Interrupted Thread



- For cast iron and steel applications
- Reduces cutting pressure
- NPTF standards

Size (Inch)	Threads per Inch	No. of Flutes	Overall Length (Inch)	Thread Length (Inch)	SPIRAL FLUTE		INTERRUPTED THREAD	
					Code	Price	Code	Price
1/16	27	4	2-1/8	0.688	915716	27 <sup>.38</sup>		
1/8	27	4	2-1/8	0.750	915717	30 <sup>.24</sup>	915710	29 <sup>.34</sup>
1/4	18	4	2-7/16	1.063	915718	33 <sup>.73</sup>	915711	32 <sup>.01</sup>
3/8	18	4	2-9/16	1.063	915719	43 <sup>.39</sup>	915712	40 <sup>.65</sup>
1/2	14	4	3-1/8	1.375	915720	50 <sup>.57</sup>	915713	45 <sup>.42</sup>
3/4	14	5	3-1/4	1.375	915721	78 <sup>.62</sup>	915714	71 <sup>.32</sup>
1	11-1/2	5	3-3/4	1.750	915722	124 <sup>.70</sup>	915715	111 <sup>.50</sup>
1-1/4	11-1/2	5	4	1.750	915723	198 <sup>.23</sup>		
1-1/2	11-1/2	7	4-1/4	1.750	915724	298 <sup>.19</sup>		
2	11-1/2	7	4-1/2	1.750	915725	482 <sup>.59</sup>		

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