



BLOWOUT PRICES on Drill Rods
50% OFF LIST PRICES
While Quantities Last



- Oil hardening
• 36" length
• Ground and polished

Table with 3 columns: DESCRIPTION, CODE, PRICE. Lists various drill rod specifications and their corresponding prices.

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HEAT TREATMENT

Preheat: 1200°F until thoroughly soaked. Harden at 1475°F. Hold 20 minutes per inch of greatest cross-section after tool reaches furnace temperature...

STANDARD TOLERANCES

SIZE RANGE (inches)
2.000 to 0.500±0.001
0.499 to 0.125±0.0005
0.124 and smaller.....±0.0003

PRODUCT

ANSI 01 ground and polished drill rod

TYPICAL ANALYSIS

C .95, MN 1.20, Si .35, Cr .50, W .50

TEMPERING

Table with 2 columns: Tempering Temp. °F, Hardness Rockwell C. Shows the relationship between tempering temperature and hardness.

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