



Yellow Colour Band Taps Spiral Point Plug & Spiral Flute Bottoming Styles



Inch Sizes (continued)

Size	Spiral Point					Spiral Flute				
	Overall Length (Inch)	No. of Flutes	Thread Length (Inch)	Thread Limit	Code	Overall Length (Inch)	No. of Flutes	Thread Length (Inch)	Thread Limit	Code
10-24	2-3/8	3	0.531	GH3	915068	2-3/8	3	0.354	GH2	915006
10-32	2-3/8	3	0.531	GH3	915070	2-3/8	3	0.276	GH3	915008
12-24	2-3/8	3	0.531	GH3	915072	2-3/8	3	-	-	-
1/4-20	2-1/2	3	0.591	GH3	915074	2-1/2	3	0.433	GH3	915010
1/4-28	2-1/2	3	0.591	GH3	915076	2-1/2	3	0.433	GH3	915012
5/16-18	2-23/32	3	0.669	GH3	915078	2-23/32	3	0.472	GH3	915014
5/16-24	2-23/32	3	0.669	GH3	915080	2-23/32	3	0.472	GH3	915016
3/8-16	2-15/16	3	0.748	GH3	915082	2-15/16	3	0.551	GH3	915018
3/8-24	2-15/16	3	0.748	GH3	915084	2-15/16	3	0.551	GH3	915020
7/16-14	3-5/32	3	0.866	GH3	915086	3-5/32	3	0.591	GH3	915022
7/16-20	3-5/32	3	0.866	GH3	915088	-	-	-	-	-
1/2-13	3-3/8	3	0.984	GH3	915090	3-3/8	3	0.630	GH3	915024
1/2-20	3-3/8	3	0.984	GH3	915092	3-3/8	3	0.630	GH3	915026
5/8-11	3-13/16	3	1.083	GH3	915094	3-13/16	4	0.478	GH3	915028
5/8-18	3-13/16	3	1.083	GH3	915096	3-13/16	3	0.572	GH3	915030
3/4-10	4-1/4	3	1.201	GH3	915098	4-1/4	4	0.827	GH3	915032
3/4-16	4-1/4	3	1.201	GH3	915100	4-1/4	4	0.591	GH3	915034
7/8-9	4-11/16	3	1.339	GH4	915102	4-11/16	4	0.827	GH4	915036
7/8-14	4-11/16	3	1.339	GH4	915104	4-11/16	4	0.709	GH4	915038
1-8	5-1/8	3	1.496	GH4	915106	5-1/8	4	0.764	GH4	915040
1-12	5-1/8	3	1.496	GH4	915108	5-1/8	4	0.984	GH4	915042
1-1/8-7	5-7/16	4	1.610	GH4	915110	5-7/16	4	1.115	GH4	915044
1-1/8-12	5-7/16	4	1.610	GH4	915112	5-7/16	4	0.984	GH4	915046
1-1/4-7	5-3/4	4	1.610	GH4	915114	5-3/4	4	1.115	GH4	915048
1-1/4-12	5-3/4	4	1.610	GH4	915116	5-3/4	4	0.984	GH4	915050
1-3/8-6	6-1/16	4	1.900	GH4	915118	5-3/4	4	1.115	GH4	915052
1-3/8-12	6-1/16	4	1.900	GH4	915120	5-3/4	4	1.115	GH4	915054
1-1/2-6	6-3/8	4	2.000	GH4	915122	6-3/8	4	1.350	GH4	915056
1-1/2-12	6-3/8	4	2.000	GH4	915124	6-3/8	4	1.350	GH4	915058

Metric Sizes

Size & Pitch	Spiral Point					Spiral Flute				
	Overall Length (Inch)	No. of Flutes	Thread Length (Inch)	Thread Limit	Code	Overall Length (Inch)	No. of Flutes	Thread Length (Inch)	Thread Limit	Code
M2 x 0.4	1-15/16	2	0.375	D3	915357	-	-	-	-	-
M2.5 x 0.45	1-15/16	2	0.375	D3	915359	-	-	-	-	-
M3 x 0.5	1-15/16	2	0.375	D3	915361	1-15/16	3	0.197	D3	915301
M3.5 x 0.6	2	2	0.375	D4	915363	2	3	0.276	D4	915303
M4 x 0.7	2-1/8	2	0.375	D4	915365	2-1/8	3	0.276	D4	915305
M4.5 x 0.75	2-3/8	2	0.500	D4	915367	-	-	-	-	-
M5 x 0.8	2-3/8	2	0.500	D4	915369	2-3/8	3	0.354	D4	915307
M6 x 1	2-1/2	2	0.625	D5	915371	2-1/2	3	0.433	D5	915309
M7 x 1	2-23/32	3	0.687	D5	915373	2-23/32	3	0.433	D5	915311
M8 x 1	2-23/32	3	0.687	D5	915377	2-23/32	3	0.472	D5	915315
M8 x 1.25	2-23/32	3	0.687	D5	915375	2-23/32	3	0.472	D5	915313
M10 x 1.25	2-15/16	3	0.750	D5	915381	2-15/16	3	0.472	D5	915319
M10 x 1.5	2-15/16	3	0.750	D6	915379	2-15/16	3	0.512	D6	915317
M12 x 1.25	3-3/8	3	0.937	D5	915385	3-3/8	3	0.551	D5	915323
M12 x 1.75	3-3/8	3	0.937	D6	915383	3-3/8	3	0.591	D6	915321
M14 x 1.5	3-19/32	3	1.000	D6	915389	3-19/32	3	0.709	D6	915327