

Hand Taps – Premium

Taper, Plug & Bottoming Style Taps



Inch Sizes

Size	Overall Length (Inch)	No. of Flutes	Thread Length (Inch)	Thread Limit	Taper Style	Plug Style	Bottoming Style
					Code	Code	Code
6-32	2	3	0.688	GH3	915600	915628	915656
8-32	2-1/8	4	0.750	GH3	915601	915629	915657
10-24	2-3/8	4	0.875	GH3	915602	915630	915658
10-32	2-3/8	4	0.875	GH3	915615	915643	915671
12-24	2-3/8	4	0.938	GH3	915603	915631	915659
1/4-20	2-1/2	4	1.000	GH3	915604	915632	915660
1/4-28	2-1/2	4	1.000	GH3	915616	915644	915672
5/16-18	2-23/32	4	1.125	GH3	915605	915633	915661
5/16-24	2-23/32	4	1.125	GH3	915617	915645	915673
3/8-16	2-15/16	4	1.250	GH3	915606	915634	915662
3/8-24	2-15/16	4	1.250	GH3	915618	915646	915674
7/16-14	3-5/32	4	1.438	GH3	915607	915635	915663
7/16-20	3-5/32	4	1.438	GH3	915619	915647	915675
1/2-13	3-3/8	4	1.656	GH3	915608	915636	915664
1/2-20	3-3/8	4	1.656	GH3	915620	915648	915676
9/16-12	3-19/32	4	1.656	GH3	915609	915637	915665
9/16-18	3-19/32	4	1.656	GH3	915621	915649	915677
5/8-11	3-13/16	4	1.813	GH3	915610	915638	915666
5/8-18	3-13/16	4	1.813	GH3	915622	915650	915678
3/4-10	4-1/4	4	2.000	GH3	915611	915639	915667
3/4-16	4-1/4	4	2.000	GH3	915623	915651	915679
7/8-9	4-11/16	4	2.219	GH3	915612	915640	915668
7/8-14	4-11/16	4	2.219	GH4	915624	915652	915680
1-8	5-1/8	4	2.500	GH3	915613	915641	915669
1-12	5-1/8	4	2.500	GH4	915625	915653	915681
1-14	5-1/8	4	2.500	GH4	915626	915654	915682
1-1/8-7	5-7/16	4	2.562	GH3	915614	915642	915670
1-1/8-12	5-7/16	4	2.562	GH4	915627	915655	915683

Metric Sizes

Size & Pitch	Thread Limit	Overall Length (Inch)	Thread Length (Inch)	Plug Style	Bottoming Style
				Code	Code
M3 x 0.5	D3	1-15/16	0.675	915684	915692
M4 x 0.7	D4	2-1/8	0.750	915685	915693
M5 x 0.8	D5	2-3/8	0.675	915686	915694
M6 x 1.0	D5	2-1/2	1.000	915687	915695
M8 x 1.25	D5	2-23/32	1.125	915688	915696
M10 x 1.25	D5	2-15/16	1.250	915689	915697
M10 x 1.5	D6	2-15/16	1.250	915690	915698
M12 x 1.75	D6	3-3/8	1.656	915691	915699