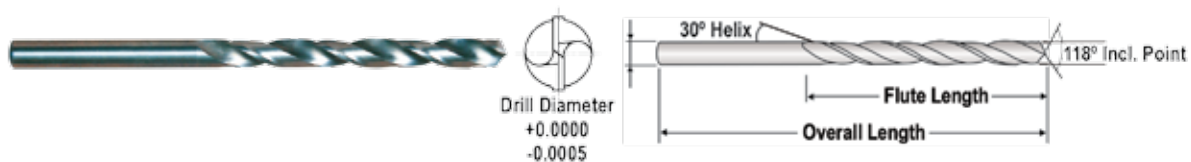




Jobber Length Drills

Inch, Metric & Wire Gage Sizes – Solid Carbide – 118° Point (continued)



Size	Decimal Equivalent (Inch)	Flute Length	Overall Length	Code	Size	Decimal Equivalent (Inch)	Flute Length	Overall Length	Code
20	0.1610	1-3/8	2-1/2	952256	J	0.2770	2-1/8	3-1/2	952176
19	0.1660	1-5/8	2-3/4	952254	K	0.2810	2-1/8	3-1/2	952178
18	0.1695	1-5/8	2-3/4	952252	9/32	0.2812	2-1/8	3-1/2	952120
11/64	0.1719	1-5/8	2-3/4	952106	L	0.2900	2-1/8	3-1/2	952180
17	0.1730	1-5/8	2-3/4	952250	M	0.2950	2-3/8	3-3/4	952182
16	0.1770	1-5/8	2-3/4	952248	7.5 mm	0.2953	60.3 mm	101.6 mm	952666
4.5 mm	0.1772	41.3 mm	69.9 mm	952654	19/64	0.2969	2-3/8	3-3/4	952122
15	0.1800	1-5/8	2-3/4	952246	N	0.3020	2-3/8	3-3/4	952184
14	0.1820	1-5/8	2-3/4	952244	5/16	0.3125	2-3/8	3-3/4	952124
13	0.1850	1-5/8	2-3/4	952242	8 mm	0.3150	60.3 mm	101.6 mm	952668
3/16	0.1875	1-5/8	2-3/4	952108	O	0.3160	2-3/8	3-3/4	952186
12	0.1890	1-5/8	2-3/4	952240	P	0.3230	2-3/8	3-3/4	952188
11	0.1910	1-5/8	2-3/4	952238	21/64	0.3281	2-1/2	4	952126
10	0.1935	1-5/8	2-3/4	952236	Q	0.3320	2-1/2	4	952190
9	0.1960	1-3/4	3	952234	8.5 mm	0.3346	63.5 mm	101.6 mm	952670
5 mm	0.1969	44.5 mm	76.2 mm	952656	R	0.3390	2-1/2	4	952192
8	0.1990	1-3/4	3	952232	11/32	0.3438	2-1/2	4	952128
7	0.2010	1-3/4	3	952230	S	0.3480	2-1/2	4	952194
13/64	0.2031	1-3/4	3	952110	9 mm	0.3543	69.9 mm	108 mm	952672
6	0.2040	1-3/4	3	952228	T	0.3580	2-3/4	4-1/4	952196
5	0.2055	1-3/4	3	952226	23/64	0.3594	2-3/4	4-1/4	952130
4	0.2090	1-3/4	3	952224	U	0.3680	2-3/4	4-1/4	952198
3	0.2130	1-3/4	3	952222	9.5 mm	0.3740	69.9 mm	108 mm	952674
5.5 mm	0.2165	44.5 mm	76.2 mm	952658	3/8	0.3750	2-3/4	4-1/4	952132
7/32	0.2188	1-3/4	3	952112	V	0.3770	2-3/4	4-1/4	952200
2	0.2210	1-3/4	3	952220	W	0.3860	2-7/8	4-1/2	952202
1	0.2280	1-3/4	3	952218	25/64	0.3906	2-7/8	4-1/2	952134
A	0.2340	2	3-1/4	952158	10 mm	0.3937	73.0 mm	114.3 mm	952676
15/64	0.2344	2	3-1/4	952114	X	0.3970	2-7/8	4-1/2	952204
6 mm	0.2362	50.8 mm	82.6 mm	952660	Y	0.4040	2-7/8	4-1/2	952206
B	0.2380	2	3-1/4	952160	13/32	0.4062	2-7/8	4-1/2	952136
C	0.2420	2	3-1/4	952162	Z	0.4130	2-7/8	4-1/2	952208
D	0.2460	2	3-1/4	952164	10.5 mm	0.4134	73.0 mm	114.3 mm	952678
1/4 (E)	0.2500	2	3-1/4	952116	27/64	0.4219	2-7/8	4-1/2	952138
E	0.2500	2	3-1/4	952166	11 mm	0.4331	73.0 mm	114.3 mm	952680
6.5 mm	0.2559	50.8 mm	82.6 mm	952662	7/16	0.4375	2-7/8	4-1/2	952140
F	0.2570	2	3-1/4	952168	11.5 mm	0.4528	76.2 mm	120.7 mm	952682
G	0.2610	2-1/8	3-1/2	952170	29/64	0.4531	3	4-3/4	952142
17/64	0.2656	2-1/8	3-1/2	952118	15/32	0.4688	3	4-3/4	952144
H	0.2660	2-1/8	3-1/2	952172	12 mm	0.4724	76.2 mm	120.7 mm	952684
I	0.2720	2-1/8	3-1/2	952174	31/64	0.4844	3	4-3/4	952146
7 mm	0.2756	54.0 mm	88.9 mm	952664	1/2	0.5000	3	4-3/4	952148

NOTE: See Reference section for recommended cutting conditions for standard carbide drills