

Taper Pipe Reamers High Speed Steel – Spiral Flute



Size (Inch)	Small End Dia. (Inch)	Large End Dia. (Inch)	No. of Flutes	Flute Length (Inch)	Overall Length (Inch)	Shank Size (Inch)	Code	Size (Inch)	Small End Dia. (Inch)	Large End Dia. (Inch)	No. of Flutes	Flute Length (Inch)	Overall Length (Inch)	Shank Size (Inch)	Code
1/16	0.2450	0.2910	6	3/4	2	–	525100	1	1.1030	1.2120	10	1-3/4	3-3/4	1.1250	525106
1/8	0.3160	0.3620	6	3/4	2-1/8	0.4375	525101	1-1/4	1.4440	1.5530	10	1-3/4	4	1.3125	525107
1/4	0.4060	0.4620	6	1-1/16	2-7/16	0.5625	525102	1-1/2	1.6840	1.7930	10	1-3/4	4-1/4	1.5000	525108
3/8	0.5400	0.6060	8	1-1/16	2-9/16	0.7000	525103	2	2.1590	2.2680	12	1-3/4	4-1/2	1.8750	525109
1/2	0.6650	0.7510	8	1-3/8	3-1/8	0.6875	525104								
3/4	0.8760	0.9620	10	1-3/8	3-1/4	0.9063	525105								

Adjustable Hand Reamers High Speed Steel



- Blades are adjusted by loosening one nut and tightening the other
- Each reamer expands to the next minimal size
- Sets supplied in fitted case

Size	Adjustment Range (Inch)	Blade Length (Inch)	Overall Length (Inch)	Code	Size	Adjustment Range (Inch)	Blade Length (Inch)	Overall Length (Inch)	Code
8/A	1/4 – 9/32	1-11/32	3-1/4	535100	F	25/32 – 27/32	2-5/8	7-3/8	535112
7/A	9/32 – 5/16	1-11/32	3-1/2	535101	G	27/32 – 15/16	3	8	535113
6/A	5/16 – 11/32	1-1/2	4-1/8	535102	H	15/16 – 1-1/16	3-1/4	9	535114
5/A	11/32 – 3/8	1-1/2	4-3/8	535103	I	1-1/16 – 1-3/16	3-3/8	10	535115
4/A	3/8 – 13/32	1-1/2	4-3/4	535104	J	1-3/16 – 1-11/32	3-7/8	11	535116
3/A	13/32 – 7/16	1-1/2	5	535105	K	1-11/32 – 1-1/2	4-1/4	12	535117
2/A	7/16 – 15/32	1-5/8	5-1/4	535106	L	1-1/2 – 1-13/16	4-7/16	14	535118
A	15/32 – 17/32	1-5/8	5-1/2	535107	M	1-13/16 – 2-7/32	5	16	535119
B	17/32 – 19/32	1-13/16	5-3/4	535108	N	2-7/32 – 2-3/4	4-13/16	18	535120
C	19/32 – 21/32	2-1/16	6-1/2	535109	O	2-3/4 – 3-11/32	5-3/16	20	535121
D	21/32 – 23/32	2-3/16	6-3/4	535110					
E	23/32 – 25/32	2-1/2	7	535111					
						SETS – 11 Pieces – Sizes A to K			535125