

## Metric Jobber Length Drills

General Purpose – High Speed Steel – Black Oxide (continued)



• 118° point

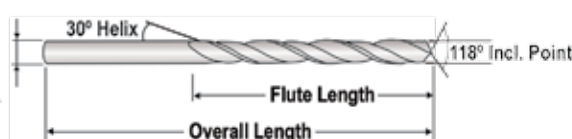
Size (mm)	Decimal Equiv. (Inch)	Flute Length (Inch)	Overall Length (Inch)	Code	Size (mm)	Decimal Equiv. (Inch)	Flute Length (Inch)	Overall Length (Inch)	Code	Size (mm)	Decimal Equiv. (Inch)	Flute Length (Inch)	Overall Length (Inch)	Code
11.60	0.4567	4-3/16	5-5/8	615574	12.70	0.5000	4-1/2	6	615586	15.25	0.6004	5-3/16	7-1/8	615596
11.70	0.4606	4-3/16	5-5/8	615575	12.75	0.5020	4-1/2	6	615587	15.50	0.6102	5-3/16	7-1/8	615597
11.80	0.4646	4-3/16	5-5/8	615576	12.80	0.5039	4-1/2	6	615588	16.00	0.6299	5-3/16	7-1/8	615598
11.90	0.4685	4-3/16	5-5/8	615577	12.90	0.5079	4-1/2	6	615589	16.50	0.6490	5-3/16	7-1/8	615599
12.00	0.4724	4-3/8	5-7/8	615578	13.00	0.5118	4-1/2	6	615590	17.00	0.6693	5-5/8	7-5/8	615600
12.10	0.4764	4-3/8	5-7/8	615579	13.50	0.5315	4-13/16	6-5/8	615591	17.50	0.6890	5-5/8	7-5/8	615601
12.20	0.4803	4-3/8	5-7/8	615580	13.80	0.5433	4-13/16	6-5/8	615592	18.00	0.7087	5-5/8	7-5/8	615602
12.25	0.4823	4-3/8	5-7/8	615581	14.00	0.5512	4-13/16	6-5/8	615593	19.00	0.7480	5-5/8	7-5/8	615603
12.30	0.4843	4-3/8	5-7/8	615582	14.50	0.5709	4-13/16	6-5/8	615594	19.50	0.7677	5-5/8	7-5/8	615604
12.40	0.4882	4-3/8	5-7/8	615583	15.00	0.5906	5-3/16	7-1/8	615595	20.00	0.7874	5-5/8	7-5/8	615605
12.50	0.4921	4-1/2	6	615584										
12.60	0.4961	4-1/2	6	615585										

## Jobber Length Drills



Inch, Metric, Wire Gage & Letter Sizes – Solid Carbide – 118° Point

• For use on carbon steel, alloy steel, cast iron, aluminum, and mild steel



Size	Decimal Equivalent (Inch)	Flute Length	Overall Length	Code	Size	Decimal Equivalent (Inch)	Flute Length	Overall Length	Code
1/32	0.0312	5/16	1-1/4	952088	40	0.0980	1	2	952296
1 mm	0.0394	15.9 mm	38.1 mm	952640	2.5 mm	0.0984	25.4 mm	50.8 mm	952646
60	0.0400	3/4	1-1/2	952336	39	0.0995	1-1/4	2-1/4	952294
59	0.0410	3/4	1-1/2	952334	38	0.1015	1-1/4	2-1/4	952292
58	0.0420	3/4	1-1/2	952332	37	0.1040	1-1/4	2-1/4	952290
57	0.0430	3/4	1-1/2	952330	36	0.1065	1-1/4	2-1/4	952288
56	0.0465	3/4	1-1/2	952328	7/64	0.1094	1-1/4	2-1/4	952098
3/64	0.0469	3/4	1-1/2	952090	35	0.1100	1-1/4	2-1/4	952286
55	0.0520	3/4	1-1/2	952326	34	0.1110	1-1/4	2-1/4	952284
54	0.0550	3/4	1-1/2	952324	33	0.1130	1-1/4	2-1/4	952282
1.5 mm	0.0591	19.1 mm	38.1 mm	952642	32	0.1160	1-1/4	2-1/4	952280
53	0.0595	3/4	1-1/2	952322	3 mm	0.1181	31.8 mm	57.2 mm	952648
1/16	0.0625	3/4	1-1/2	952092	31	0.1200	1-1/4	2-1/4	952278
52	0.0635	3/4	1-1/2	952320	1/8	0.1250	1-1/4	2-1/4	952100
51	0.0670	3/4	1-1/2	952318	30	0.1285	1-1/4	2-1/4	952276
50	0.0700	7/8	1-3/4	952316	29	0.1360	1-3/8	2-1/2	952274
49	0.0730	7/8	1-3/4	952314	3.5 mm	0.1378	34.9 mm	63.5 mm	952650
48	0.0760	7/8	1-3/4	952312	28	0.1405	1-3/8	2-1/2	952272
5/64	0.0781	7/8	1-3/4	952094	9/64	0.1406	1-3/8	2-1/2	952102
47	0.0785	7/8	1-3/4	952310	27	0.1440	1-3/8	2-1/2	952270
2 mm	0.0787	22.2 mm	44.5 mm	952644	26	0.1470	1-3/8	2-1/2	952268
46	0.0810	7/8	1-3/4	952308	25	0.1495	1-3/8	2-1/2	952266
45	0.0820	1	1-3/4	952306	24	0.1520	1-3/8	2-1/2	952264
44	0.0860	1	2	952304	23	0.1540	1-3/8	2-1/2	952262
43	0.0890	1	2	952302	5/32	0.1563	1-3/8	2-1/2	952104
42	0.0935	1	2	952300	22	0.1570	1-3/8	2-1/2	952260
3/32	0.0938	1	2	952096	4 mm	0.1575	34.9 mm	63.5 mm	952652
41	0.0960	1	2	952298	21	0.1590	1-3/8	2-1/2	952258