

Taper Car Reamers

High Speed Steel – Hex Shanks – Spiral Flutes



Reamer Diameter (Inch)	Shank Diameter (Inch)	Flute Length (Inch)	Overall Length (Inch)	Code
13/16	1-1/4	5	7	600494
15/16	1-7/16	5	7	600495
1-1/16	1-5/8	5	7	600496

High Speed Steel – Taper Shanks – 5 Flute Left Hand Spiral – Right Hand Cut



Reamer Diameter (Inch)	Morse Taper	Flute Length (Inch)	Overall Length (Inch)	Code	Reamer Diameter (Inch)	Morse Taper	Flute Length (Inch)	Overall Length (Inch)	Code
5/16	1	2-3/4	5-11/16	600497	3/4	3	5	9-1/2	600504
3/8	1	2-3/4	5-11/16	600498	13/16	3	5	9-1/2	600505
7/16	2	3-1/2	6-15/16	600499	15/16	3	5	9-1/2	600506
1/2	2	4	7-9/16	600500	1	3	5	9-1/2	600507
9/16	2	4	7-9/16	600501	1-1/16	3	5	9-1/2	600508
11/16	3	4-1/2	8-13/16	600503					

High Speed Steel – Straight Shanks with 3 Equal Flats – Spiral Flute



Reamer Diameter (Inch)	Shank Diameter (Inch)	Shank Length (Inch)	Flute Length (Inch)	Overall Length (Inch)	Code	Reamer Diameter (Inch)	Shank Diameter (Inch)	Shank Length (Inch)	Flute Length (Inch)	Overall Length (Inch)	Code
5/16	5/16	1-1/2	2-3/4	4-5/8	600509	11/16	1/2	1-1/2	4-1/2	6-3/8	600515
3/8	3/8	1-1/2	2-3/4	4-5/8	600510	3/4	1/2	1-1/2	5	6-7/8	600516
7/16	7/16	1-1/2	3-1/2	5-3/8	600511	13/16	1/2	1-1/2	5	6-7/8	600517
1/2	1/2	1-1/2	4	5-7/8	600512	7/8	1/2	1-1/2	5	6-7/8	600518
9/16	1/2	1-1/2	4	5-7/8	600513	15/16	1/2	1-1/2	5	6-7/8	600519
5/8	1/2	1-1/2	4-1/2	6-3/8	600514	1	1/2	1-1/2	5	6-7/8	600520
						1-1/16	1/2	1-1/2	5	6-7/8	600521

Taper Pin Reamers

High Speed Steel – Straight & Spiral Flutes



Size	Small End Diameter (Inch)	Large End Diameter (Inch)	No. of Flutes	Flute Length (Inch)	Overall Length (Inch)	Shank Size (Inch)	Straight Flute	Spiral Flute
							Code	Code
5/0	0.0719	0.0966	2	1-3/16	2-3/16	7/64	525122	525152
4/0	0.0869	0.1142	2	1-5/16	5-5/16	1/8	525123	525153
3/0	0.1029	0.1302	2	1-5/16	2-5/16	9/64	525124	525154
2/0	0.1137	0.1462	3	1-9/16	2-9/16	5/32	525125	525155
0	0.1287	0.1638	3	1-11/16	2-15/16	11/64	525126	525156
1	0.1447	0.1798	3	1-11/16	2-15/16	3/16	525127	525157
2	0.1605	0.2008	3	1-15/16	3-3/16	13/64	525128	525158
3	0.1813	0.2294	3	2-15/16	3-11/16	15/64	525129	525159
4	0.2071	0.2604	3	2-9/16	4-1/16	17/64	525130	525160
5	0.2409	0.2994	3	2-13/16	4-5/16	5/16	525131	525161
6	0.2773	0.3540	3	3-11/16	5-7/16	23/64	525132	525162
7	0.3297	0.4220	3	4-7/16	6-5/16	13/32	525133	525163
8	0.3971	0.5050	3	5-3/16	7-3/16	7/16	525134	525164
9	0.4805	0.6066	4	6-1/16	8-5/16	9/16	525135	525165
10	0.5799	0.7216	4	6-13/16	9-5/16	5/8	525136	525166