

## Chucking Reamers

High Speed Steel – Taper Shank – Straight & Spiral Flutes (continued)



Size (Inch)	Decimal Equiv. (Inch)	Flute Length (Inch)	Overall Length (Inch)	Morse Taper	HSS	
					Straight Flute	Spiral Flute
					Code	Code
1-3/16	1.1875	2-7/8	11	3	535037	535087
1-1/4	1.2500	3	11-1/2	4	535038	535088
1-5/16	1.3125	3	11-1/2	4	535039	535089
1-3/8	1.3750	3-1/4	12	4	535040	535090
1-7/16	1.4375	3-1/4	12	4	535041	535091
1-1/2	1.5000	3-1/2	12-1/2	4	535042	535092

Size (Inch)	Decimal Equiv. (Inch)	Flute Length (Inch)	Overall Length (Inch)	Morse Taper	HSS	
					Straight Flute	Spiral Flute
					Code	Code
1-9/16	1.5625	3-1/2	12-1/2	4	–	535093
1-5/8	1.6250	3-1/2	13	4	–	535094
1-11/16	1.6875	4	13-1/2	4	–	535095
1-3/4	1.7500	4	13-1/2	4	–	535096
2	2.0000	4	14-1/2	4	–	535097

## Taper Reamer Set – Fast Spiral

4 Pieces



- Made from special Hi-Tungsten tool steel, gold surface treated body and clearance for maximum lubricity
- Specially designed for reaming structural steel plate commonly found in truck frames, rail cars, bridges and pressure vessels
- The fast spiral is more aggressive than the standard spiral type

Size	Description	Code
3/8", 1/2", 5/8", and 3/4" Fitted Case	3 Flats on Shank Gold Finish	750011

## Chucking Reamers

Carbide Tipped – Straight & Taper Shanks – Straight Flutes



Size (Inch)	No. of Flutes	Flute Length (Inch)	OAL (Inch)	Carbide Tipped			
				Straight Shank		Taper Shank	
				Shank Dia. (Inch)	Code	Morse Taper	Code
3/16	4	1-1/8	4-1/2	11/64	555601	–	–
7/32	4	1-1/4	5	13/64	555602	–	–
1/4	4	1-1/2	6	15/64	555603	1	555633
9/32	4	1-1/2	6	15/64	555604	1	555634
5/16	4	1-1/2	6	9/32	555605	1	555635
11/32	4	1-1/2	6	9/32	555606	1	555636
3/8	4	1-3/4	7	5/16	555607	1	555637
13/32	4	1-3/4	7	5/16	555608	1	555638
7/16	4	1-3/4	7	3/8	555609	1	555639
15/32	4	1-3/4	7	3/8	555610	1	555640
1/2	6	2	8	7/16	555611	1	555641
9/16	6	2	8	7/16	555612	1	555642
5/8	6	2-1/4	9	9/16	555613	2	555643
11/16	6	2-1/4	9	9/16	555614	2	555644

Size (Inch)	No. of Flutes	Flute Length (Inch)	OAL (Inch)	Carbide Tipped			
				Straight Shank		Taper Shank	
				Shank Dia. (Inch)	Code	Morse Taper	Code
3/4	6	2-1/2	9-1/2	5/8	555615	2	555645
13/16	6	2-1/2	9-1/2	5/8	555616	2	555646
7/8	6	2-5/8	10	3/4	555617	2	555647
15/16	8	2-5/8	10	3/4	555618	3	555648
1	8	2-3/4	10-1/2	7/8	555619	3	555649
1-1/16	8	2-3/4	10-1/2	7/8	555620	3	555650
1-1/8	8	2-7/8	11	7/8	555621	3	555651
1-3/16	8	2-7/8	11	1	555622	3	555652
1-1/4	8	3	11-1/2	1	555623	–	–
1-5/16	8	3	11-1/2	–	–	4	555654
1-3/8	8	3-1/4	12	–	–	4	555655
1-7/16	8	3-1/4	12	–	–	4	555656
1-1/2	8	3-1/2	12-1/2	1-1/4	555627	4	555657