

## Metric Jobber Length Drills

### General Purpose – High Speed Steel – Black Oxide



• 118° point

Size (mm)	Decimal Equiv. (Inch)	Flute Length (Inch)	Overall Length (Inch)	Code	Size (mm)	Decimal Equiv. (Inch)	Flute Length (Inch)	Overall Length (Inch)	Code	Size (mm)	Decimal Equiv. (Inch)	Flute Length (Inch)	Overall Length (Inch)	Code
0.15	0.0059	3/64	3/4	*615400	2.05	0.0807	1-1/8	2-1/8	615458	6.60	0.2598	2-7/8	4-1/8	615516
0.16	0.0063	3/64	3/4	*615401	2.10	0.0827	1-1/8	2-1/8	615459	6.70	0.2638	2-7/8	4-1/8	615517
0.17	0.0067	1/16	3/4	*615402	2.15	0.0846	1-1/8	2-1/8	615460	6.75	0.2657	2-7/8	4-1/8	615518
0.18	0.0071	1/16	3/4	*615403	2.20	0.0866	1-1/4	2-1/4	615461	6.80	0.2677	2-7/8	4-1/8	615519
0.19	0.0075	1/16	3/4	*615404	2.25	0.0886	1-1/4	2-1/4	615462	6.90	0.2717	2-7/8	4-1/8	615520
0.20	0.0079	1/16	3/4	*615405	2.30	0.0906	1-1/4	2-1/4	615463	7.00	0.2756	2-7/8	4-1/8	615521
0.21	0.0083	3/32	3/4	*615406	2.35	0.0925	1-1/4	2-1/4	615464	7.10	0.2795	2-15/16	4-1/4	615522
0.22	0.0087	1/16	3/4	*615407	2.40	0.0945	1-3/8	2-3/8	615465	7.20	0.2835	2-15/16	4-1/4	615523
0.23	0.0091	3/32	3/4	*615408	2.45	0.0965	1-3/8	2-3/8	615466	7.25	0.2854	2-15/16	4-1/4	615524
0.24	0.0094	3/32	3/4	*615409	2.50	0.0984	1-3/8	2-3/8	615467	7.30	0.2874	2-15/16	4-1/4	615525
0.25	0.0098	5/64	3/4	*615410	2.60	0.1024	1-7/16	2-1/2	615468	7.40	0.2913	3-1/16	4-3/8	615526
0.26	0.0102	5/64	3/4	*615411	2.70	0.1063	1-7/16	2-1/2	615469	7.50	0.2953	3-1/16	4-3/8	615527
0.27	0.0106	5/64	3/4	*615412	2.75	0.1083	1-1/2	2-5/8	615470	7.60	0.2992	3-1/16	4-3/8	615528
0.28	0.0110	5/64	3/4	*615413	2.80	0.1102	1-1/2	2-5/8	615471	7.70	0.3031	3-3/16	4-1/2	615529
0.29	0.0114	5/64	3/4	*615414	2.90	0.1142	1-5/8	2-3/4	615472	7.75	0.3051	3-3/16	4-1/2	615530
0.30	0.0118	3/32	3/4	*615415	3.00	0.1181	1-5/8	2-3/4	615473	7.80	0.3071	3-3/16	4-1/2	615531
0.32	0.0126	3/32	3/4	*615416	3.10	0.1220	1-5/8	2-3/4	615474	7.85	0.3091	3-3/16	4-1/2	615532
0.34	0.0134	5/32	3/4	*615417	3.20	0.1260	1-5/8	2-3/4	615475	7.90	0.3110	3-3/16	4-1/2	615533
0.35	0.0138	1/8	3/4	*615418	3.25	0.1280	1-5/8	2-3/4	615476	8.00	0.3150	3-3/16	4-1/2	615534
0.36	0.0142	5/32	3/4	*615419	3.30	0.1299	1-3/4	2-7/8	615477	8.10	0.3189	3-5/16	4-5/8	615535
0.38	0.0150	3/16	3/4	*615420	3.40	0.1339	1-3/4	2-7/8	615478	8.20	0.3228	3-5/16	4-5/8	615536
0.40	0.0158	3/16	7/8	*615421	3.50	0.1378	1-3/4	2-7/8	615479	8.25	0.3248	3-5/16	4-5/8	615537
0.42	0.0165	3/16	7/8	*615422	3.60	0.1417	1-7/8	3	615480	8.30	0.3268	3-5/16	4-5/8	615538
0.44	0.0173	3/16	7/8	*615423	3.70	0.1457	1-7/8	3	615481	8.40	0.3307	3-7/16	4-3/4	615539
0.45	0.0177	3/16	7/8	*615424	3.75	0.1476	1-7/8	3	615482	8.50	0.3346	3-7/16	4-3/4	615540
0.46	0.0181	3/16	7/8	*615425	3.80	0.1496	1-7/8	3	615483	8.60	0.3386	3-7/16	4-3/4	615541
0.48	0.0189	3/16	7/8	*615426	3.90	0.1535	2	3-1/8	615484	8.70	0.3425	3-7/16	4-3/4	615542
0.50	0.0197	3/16	7/8	*615427	4.00	0.1575	2-1/8	3-1/4	615485	8.75	0.3445	3-1/2	4-7/8	615543
0.55	0.0217	1/4	1	*615428	4.10	0.1614	2-1/8	3-1/4	615486	8.80	0.3465	3-1/2	4-7/8	615544
0.60	0.0236	5/16	1-1/8	*615429	4.20	0.1654	2-1/8	3-1/4	615487	8.90	0.3504	3-1/2	4-7/8	615545
0.65	0.0256	3/8	1-1/4	*615430	4.25	0.1673	2-1/8	3-1/4	615488	9.00	0.3543	3-1/2	4-7/8	615546
0.70	0.0276	3/8	1-1/4	*615431	4.30	0.1693	2-1/8	3-1/4	615489	9.10	0.3583	3-1/2	4-7/8	615547
0.75	0.0295	1/2	1-3/8	*615432	4.40	0.1732	2-3/16	3-3/8	615490	9.20	0.3622	3-5/8	5	615548
0.80	0.0315	1/2	1-3/8	*615433	4.50	0.1772	2-3/16	3-3/8	615491	9.25	0.3642	3-5/8	5	615549
0.85	0.0335	5/8	1-1/2	*615434	4.60	0.1811	2-3/16	3-3/8	615492	9.30	0.3661	3-5/8	5	615550
0.90	0.0355	5/8	1-1/2	*615435	4.70	0.1850	2-5/16	3-1/2	615493	9.40	0.3701	3-5/8	5	615551
0.95	0.0374	5/8	1-1/2	*615436	4.75	0.1870	2-5/16	3-1/2	615494	9.50	0.3740	3-5/8	5	615552
1.00	0.0394	11/16	1-5/8	*615437	4.80	0.1890	2-5/16	3-1/2	615495	9.60	0.3780	3-3/4	5-1/8	615553
1.05	0.0413	11/16	1-5/8	*615438	4.90	0.1929	2-7/16	3-5/8	615496	9.70	0.3819	3-3/4	5-1/8	615554
1.10	0.0433	3/4	1-3/4	*615439	5.00	0.1968	2-7/16	3-5/8	615497	9.75	0.3839	3-3/4	5-1/8	615555
1.15	0.0453	3/4	1-3/4	*615440	5.10	0.2008	2-7/16	3-5/8	615498	9.80	0.3858	3-3/4	5-1/8	615556
1.20	0.0472	7/8	1-7/8	*615441	5.20	0.2047	2-1/2	3-3/4	615499	9.90	0.3898	3-3/4	5-1/8	615557
1.25	0.0492	7/8	1-7/8	*615442	5.25	0.2067	2-1/2	3-3/4	615500	10.00	0.3937	3-3/4	5-1/8	615558
1.30	0.0512	7/8	1-7/8	*615443	5.30	0.2087	2-1/2	3-3/4	615501	10.10	0.3976	3-3/4	5-1/4	615559
1.35	0.0531	7/8	1-7/8	*615444	5.40	0.2126	2-1/2	3-3/4	615502	10.20	0.4016	3-7/8	5-1/4	615560
1.40	0.0551	7/8	1-7/8	*615445	5.50	0.2165	2-1/2	3-3/4	615503	10.30	0.4055	3-7/8	5-1/4	615561
1.45	0.0571	7/8	1-7/8	*615446	5.60	0.2205	2-5/8	3-7/8	615504	10.40	0.4094	3-7/8	5-1/4	615562
1.50	0.0591	7/8	1-7/8	*615447	5.70	0.2244	2-5/8	3-7/8	615505	10.50	0.4134	3-15/16	5-3/8	615563
1.55	0.0610	7/8	1-7/8	*615448	5.75	0.2264	2-5/8	3-7/8	615506	10.70	0.4213	3-15/16	5-3/8	615564
1.60	0.0630	7/8	1-7/8	*615449	5.80	0.2283	2-5/8	3-7/8	615507	10.80	0.4252	4-1/16	5-1/2	615565
1.65	0.0650	1	2	*615450	5.90	0.2323	2-5/8	3-7/8	615508	10.90	0.4291	4-1/16	5-1/2	615566
1.70	0.0669	1	2	615451	6.00	0.2362	2-3/4	4	615509	11.00	0.4331	4-1/16	5-1/2	615567
1.75	0.0689	1	2	615452	6.10	0.2402	2-3/4	4	615510	11.10	0.4370	4-1/16	5-1/2	615568
1.80	0.0709	1	2	615453	6.20	0.2441	2-3/4	4	615511	11.20	0.4409	4-3/16	5-5/8	615569
1.85	0.0728	1	2	615454	6.25	0.2461	2-3/4	4	615512	11.25	0.4429	4-3/16	5-5/8	615570
1.90	0.0748	1	2	615455	6.30	0.2480	2-3/4	4	615513	11.30	0.4449	4-3/16	5-5/8	615571
1.95	0.0768	1	2	615456	6.40	0.2520	2-7/8	4-1/8	615514	11.40	0.4488	4-3/16	5-5/8	615572
2.00	0.0787	1	2-1/8	615457	6.50	0.2559	2-7/8	4-1/8	615515	11.50	0.4528	4-3/16	5-5/8	615573

\*Cobalt sizes smaller than 1.70 mm are not split point