

Hi-Rise Clamps & Accessories



Standard Hi-Rise Clamps – 34-Piece Sets



- A 1/4 turn of the clamp disengages the tangs from the slots in the rack allowing the clamp to move up and down
- Adding extensions to the rack gives an unlimited clamping range
- Racks and clamps are hardened to provide better wear resistance

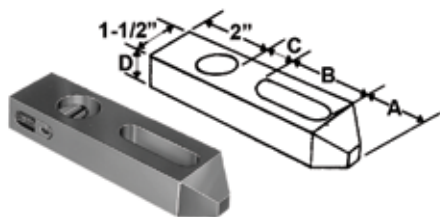
Sets include:

- 2 Studs of each length: 3", 4", 5", 6", 7" and 8"
- 2 Extensions, 4" long
- 2 Extensions, 6-1/2" long
- 2 T-Slot Nuts to fit your machine
- 2 Aluminum Bases
- 2 Toggle Flanged Nuts
- 2 Clamp Supports
- 4 Coupling Nuts
- 1 "T" Slot Cleaner
- 2 Standard length Hi-Rise Clamps
- 1 Handy Holder
- 2 Slotted Racks 6" long

| Stud Size | Table Slot (Inch) | Net Weight per Set (lbs) | Code |
|-----------|-------------------|--------------------------|--------|
| 3/8 - 16 | 7/16 | 16 | 217615 |
| 3/8 - 16 | 1/2 | 16 | 217616 |
| 3/8 - 16 | 9/16 | 16 | 217617 |
| 1/2 - 13 | 9/16 | 18 | 217618 |
| 1/2 - 13 | 5/8 | 18 | 217619 |
| 1/2 - 13 | 11/16 | 18 | 217620 |
| 5/8 - 11 | 11/16 | 20 | 217621 |

| Stud Size | Table Slot (Inch) | Net Weight per Set (lbs) | Code |
|-----------|-------------------|--------------------------|--------|
| 5/8 - 11 | 3/4 | 20 | 217622 |
| 5/8 - 11 | 13/16 | 21 | 217623 |
| 3/4 - 10 | 13/16 | 24 | 217624 |
| 3/4 - 10 | 7/8 | 24 | 217625 |
| 3/4 - 10 | 1 | 24 | 217626 |
| 3/4 - 10 | 1-1/16 | 25 | 217627 |

Hi-Rise Clamps



- Heat treated alloy steel
- Black oxide finish
- Clamp slides up or down the slotted rack for fast height adjustment

| Style | Stud Size (Inch) | A (Inch) | B (Inch) | C (Inch) | D (Inch) | Code |
|------------|------------------|----------|----------|----------|----------|--------|
| Standard | 3/8 | 3/4 | 2 | 3/4 | 7/8 | 217641 |
| Long Reach | 3/8 | 1-1/8 | 3 | 1-3/8 | 7/8 | 217642 |
| Standard | 1/2 | 3/4 | 2 | 3/4 | 7/8 | 217643 |
| Long Reach | 1/2 | 1-1/8 | 3 | 1-3/8 | 7/8 | 217644 |
| Standard | 5/8 | 3/4 | 2 | 3/4 | 7/8 | 217645 |
| Long Reach | 5/8 | 1-1/8 | 3-1/2 | 1-7/8 | 1-1/8 | 217646 |
| Standard | 3/4 | 3/4 | 2 | 3/4 | 7/8 | 217647 |
| Long Reach | 3/4 | 1-1/8 | 3-1/2 | 1-7/8 | 1-1/8 | 217648 |

Solid Extensions



- Extends the slotted rack for larger height requirements
- Black oxide finish

| Length (Inch) | Diameter (Inch) | Code |
|---------------|-----------------|--------|
| 4 | 1 | 217649 |
| 6-1/2 | 1 | 217650 |

Aluminum Base



- Provides solid support
- Protects tables

| Height (Inch) | Diameter (Inch) | Code |
|---------------|-----------------|--------|
| 5/8 | 2-1/2 | 217651 |

Slotted Rack



- Slots let clamps adjust within 1/16" of work height
- Heat treated alloy steel
- Black oxide finish

| Length (Inch) | Diameter (Inch) | Code |
|---------------|-----------------|--------|
| 6 | 1 | 217652 |