



5C Collet Blocks

Description	Outside Dimensions (Inch)	Code
Square Block	1-3/4 x 1-3/4 x 2-3/4	302481
Hexagonal Block	1-3/4 HEX x 2-3/4	302482
Quick-Action Lever	-	302483
Complete Set	-	302484

Morse Taper Collets

Morse Taper Outside – Fractional Inside



Draw Bar Threads
• 3/8" – 16

Size (Inch)	MT2	MT3
	Code	Code
1/8	221300	221307
3/16	221301	221308
1/4	221302	221309
5/16	221303	221310
3/8	221304	221311
7/16	221305	221312

Size (Inch)	MT2	MT3
	Code	Code
1/2	221306	221313
9/16	-	221314
5/8	-	221315
11/16	-	221316
3/4	-	221317

Round Collets

5C, R8, Brown & Sharp 21 – Inch & Metric



Inch

Diameter (Inch)	5C	R8	B&S 21	Diameter (Inch)	5C	R8	B&S 21
	Code	Code	Code		Code	Code	Code
1/32	221101	221201	170311	19/32	221119	221219	170347
1/16	221102	221202	170313	5/8	221120	221220	170349
3/32	221103	221203	170315	21/32	221121	221221	170351
1/8	221104	221204	170317	11/16	221122	221222	170353
5/32	221105	221205	170319	23/32	221123	221223	170355
3/16	221106	221206	170321	3/4	221124	221224	170357
7/32	221107	221207	170323	25/32	221125	221225	170359
1/4	221108	221208	170325	13/16	221126	221226	170361
9/32	221109	221209	170327	27/32	221127	221227	170363
5/16	221110	221210	170329	7/8	221128	221228	170365
11/32	221111	221211	170331	29/32	221129	-	170367
3/8	221112	221212	170333	15/16	221130	-	170369
13/32	221113	221213	170335	31/32	221131	-	170371
7/16	221114	221214	170337	1	221132	-	170373
15/32	221115	221215	170339	1-1/16	221133	-	170375
1/2	221116	221216	170341	1-1/32	221134	-	-
17/32	221117	221217	170343				
9/16	221118	221218	170345				

Metric

Diameter (mm)	5C	R8	Diameter (mm)	5C	R8	Diameter (mm)	5C	R8
	Code	Code		Code	Code		Code	Code
1	-	221251	11	221281	221261	19	221289	221269
2	-	221252	12	221282	221262	20	221290	221270
3	221273	221253	13	221283	221263	21	221291	221271
4	221274	221254	14	221284	221264	22	221292	221272
5	221275	221255	15	221285	221265	23	221293	-
6	221276	221256	16	221286	221266	24	221294	-
7	221277	221257	17	221287	221267	25	221295	-
8	221278	221258	18	221288	221268			
9	221279	221259						
10	221280	221260						