



Spade Drill Inserts



High Speed Steel (M4) – TiN Coated & TiAlN Coated (continued)

Series Min. to Max.	Thickness	Diameter	Decimal Equivalent (Inch)	HSS (M4) TiN Coated	HSS (M4) TiAlN Coated
				Code	Code
(continued) 3 1.353" to 1.882" 34.36 mm to 47.80 mm	1/4" 6.4 mm	42 mm	1.6535	548067	548201
		1-21/32"	1.6563	548068	548202
		1-11/16"	1.6875	548069	548203
		43 mm	1.6929	548070	548204
		1-23/32"	1.7188	548071	548205
		44 mm	1.7323	548072	548206
		1-3/4"	1.7500	548073	548207
		45 mm	1.7717	548074	548208
		1-25/32"	1.7812	548075	548209
		46 mm	1.8110	548076	548210
		1-13/16"	1.8125	548077	548211
		1-27/32"	1.8438	548078	548212
		47 mm	1.8504	548079	548213
		1-7/8"	1.8750	548080	548214
4 1.850" to 2.570" 46.99 mm to 65.28 mm	5/16" 8.0 mm	1-29/32"	1.9063	548081	548215
		1-15/16"	1.9375	548082	548216
		1-31/32"	1.9688	548083	548217
		2"	2.0000	548084	548218
		2-1/32"	2.0313	548085	548219
		2-3/64"	2.0472	548086	548220
		2-1/16"	2.0625	548087	548221
		2-3/32"	2.0938	548088	548222
		2-1/8"	2.1250	548089	548223
		2-5/32"	2.1563	548090	548224
		2-3/16"	2.1875	548091	548225
		2-7/32"	2.2188	548092	548226
		2-1/4"	2.2500	548093	548227
		2-9/32"	2.2813	548094	548228
		2-5/16"	2.3125	548095	548229
		2-11/32"	2.3438	548096	548230
		2-3/8"	2.3750	548097	548231
		2-13/32"	2.4063	548098	548232
		2-7/16"	2.4375	548099	548233
		2-15/32"	2.4688	548100	548234
		2-1/2"	2.5000	548101	548235
		2-17/32"	2.5313	548102	548236
		2-9/16"	2.5625	548103	548237
5 2.456" to 3.000" 62.38 mm to 76.20 mm	7/16" 11.1 mm	2-1/2"	2.5000	548104	TiAlN Available Upon Request
		2-5/8"	2.6250	548105	
		2-3/4"	2.7500	548106	
		2-25/32"	2.7813	548107	
		2-13/16"	2.8125	548108	
		2-27/32"	2.8438	548109	
		2-7/8"	2.8750	548110	
		2-29/32"	2.9063	548111	
		2-15/16"	2.9375	548112	
6 3.001" to 3.507" 76.23 mm to 89.08 mm	7/16" 11.1 mm	2-31/32"	2.9688	548113	TiAlN Available Upon Request
		3"	3.0000	548114	
		3-1/32"	3.0313	548115	
		3-1/16"	3.0625	548116	
		3-3/32"	3.0938	548117	
		3-1/8"	3.1250	548118	
		3-1/4"	3.2500	548119	
7 3.455" to 4.000" 87.76 mm to 101.60 mm (continued on next page)	7/16" 11.1 mm	3-3/8"	3.3750	548120	TiAlN Available Upon Request
		3-7/16"	3.4375	548121	
		3-1/2"	3.5000	548122	
		3-9/16"	3.5625	548123	
		3-5/8"	3.6250	548124	
		3-3/4"	3.7500	548125	
		3-7/8"	3.8750	548126	