

Full Grip Collet Chucks

OZ25 & OZ32



Sets include: chuck, wrench, collets (10 with OZ25, 15 with OZ32) and supplied in storage case

Chuck Size	Capacity	Taper Shanks	Collets for Cylindrical Shanks		Collets for Threaded End Mills	Shank	OZ25		OZ32	
			Inch	Metric (mm)			Chuck Only	Sets	Chuck Only	Sets
							Code	Code	Code	Code
OZ25	1/8 – 1	ISA 30, 40, 50 MT 3, 4, R8	1/8, 3/16, 1/4, 5/16 3/8, 1/2, 5/8, 3/4, 7/8, 1	2-25 x 1	1/4, 3/8, 1/2, 5/8, 3/4	ISA30	215010	215110	–	–
						ISA40	215011	215111	215411	215421
						ISA50	215012	215112	215412	215422
						MT3	215013	215113	–	–
						MT4	215014	215114	–	–
						R8	215019	215119	–	–
OZ32	1/4 – 1-1/4	ISA 40, 50	1/4, 5/16, 3/8, 7/16 1/2, 9/16, 5/8, 11/16 3/4, 13/16, 7/8, 15/16 1, 1-1/8, 1-1/4	6-32 x 1	1/4, 3/8, 1/2, 5/8, 3/4, 1	Wrench	215320	–	–	

Full Grip Collets

For Cylindrical Shanks – Inch & Metric



a Collet Size	
OZ25	1.36"/34.5 mm
OZ32	1.71"/43.4 mm

OZ25		OZ32		OZ25		OZ32	
Diameter (Inch)	Code	Diameter (Inch)	Code	Diameter (Inch)	Code	Diameter (Inch)	Code
1/8	215201	–	–	5/8	215209	5/8	215509
3/16	215202	–	–	11/16	215210	11/16	215510
1/4	215203	1/4	215503	3/4	215211	3/4	215511
5/16	215204	5/16	215504	13/16	215212	13/16	215512
3/8	215205	3/8	215505	7/8	215213	7/8	215513
7/16	215206	7/16	215506	15/16	215214	15/16	215514
1/2	215207	1/2	215507	1	215215	1	215515
9/16	215208	9/16	215508	–	–	1-1/8	215516
				–	–	1-1/4	215517