

## TG Rigid Tapping Collets

### TG100 with Square Drive



- Manufactured to ANSI tap standards
- For synchronous tapping operations using any TG collet chuck
- Collet bore is exact tool diameter with square drive for accuracy and rigidity

ANSI Tap Size	Shank Diameter (Inch)	Drive Square (Inch)	Code	ANSI Tap Size	Shank Diameter (Inch)	Drive Square (Inch)	Code	ANSI Tap Size	Shank Diameter (Inch)	Drive Square (Inch)	Code
0-6	0.141	0.110	826500	1/2"	0.367	0.275	826508	1"	0.800	0.600	826514
#8	0.168	0.131	826501	9/16"	0.429	0.322	826509	1/8" PS	0.312	0.234	826515
#10	0.194	0.152	826502	5/8"	0.480	0.360	826510	1/8" PL	0.437	0.328	826516
#12	0.220	0.165	826503	11/16"	0.542	0.406	826511	1/4" P	0.562	0.421	826517
1/4"	0.255	0.191	826504	3/4"	0.590	0.442	826512	3/8" P	0.700	0.531	826518
5/16"	0.318	0.238	826505	7/8"	0.697	0.523	826513	1/2" P	0.687	0.515	826519
3/8"	0.381	0.286	826506								
7/16"	0.323	0.242	826507								