



## Spade Drill Inserts



Super Cobalt (T15) – TiN Coated & TiAlN Coated (continued)

Series Min. to Max.	Thickness	Diameter	Decimal Equivalent (Inch)	Super Cobalt (T15) TiN Coated	Super Cobalt (T15) TiAlN Coated
				Code	Code
<b>(continued)</b> <b>1</b> 0.690" to 0.960" 17.53 mm to 24.38 mm	5/32" 4.0 mm	25/32"	0.7812	548395	548521
		20 mm	0.7874	548396	548522
		51/64"	0.7969	548408	548534
		20.50 mm	0.8071	548397	548523
		13/16"	0.8125	548398	548524
		21 mm	0.8268	548399	548525
		27/32"	0.8438	548400	548526
		55/64"	0.8594	548409	548535
		22 mm	0.8661	548401	548527
		7/8"	0.8750	548402	548528
		57/64"	0.8906	548410	548536
		23 mm	0.9055	548403	548529
		29/32"	0.9062	548404	548530
		59/64"	0.9219	548405	548531
		15/16"	0.9375	548406	548532
		24 mm	0.9449	548407	548533
<b>2</b> 0.961" to 1.380" 24.41 mm to 35.05 mm	3/16" 4.8 mm	31/32"	0.9688	548411	548537
		63/64"	0.9843	548412	548538
		1"	1.0000	548413	548539
		1-1/64"	1.0156	548414	548540
		26 mm	1.0236	548415	548541
		1-1/32"	1.0312	548416	548542
		1-3/64"	1.0469	548437	548563
		1-1/16"	1.0625	548417	548543
		27 mm	1.0630	548418	548544
		1-3/32"	1.0938	548419	548545
		28 mm	1.1024	548420	548546
		1-7/64"	1.1094	548438	548564
		1-1/8"	1.1250	548421	548547
		29 mm	1.1417	548422	548548
		1-5/32"	1.1562	548423	548549
		30 mm	1.1811	548424	548550
		1-3/16"	1.1875	548425	548551
		1-7/32"	1.2188	548426	548552
		31 mm	1.2205	548427	548553
		1-1/4"	1.2500	548428	548554
		32 mm	1.2598	548429	548555
		1-9/32"	1.2812	548430	548556
		33 mm	1.2992	548431	548557
		1-5/16"	1.3125	548432	548558
34 mm	1.3386	548433	548559		
1-11/32"	1.3438	548434	548560		
1-3/8"	1.3750	548435	548561		
35 mm	1.3780	548436	548562		
<b>3</b> 1.353" to 1.882" 34.36 mm to 47.80 mm <b>(continued on next page)</b>	1/4" 6.4 mm	1-13/32"	1.4062	548439	548565
		36 mm	1.4173	548440	548566
		1-7/16"	1.4375	548441	548567
		37 mm	1.4567	548442	548568
		1-15/32"	1.4688	548443	548569
		38 mm	1.4961	548444	548570
		1-1/2"	1.5000	548445	548571
		1-17/32"	1.5312	548446	548572
		39 mm	1.5354	548447	548573
		1-9/16"	1.5625	548448	548574
		40 mm	1.5748	548449	548575
		1-19/32"	1.5938	548450	548576
		41 mm	1.6142	548451	548577
		1-5/8"	1.6250	548452	548578
42 mm	1.6535	548453	548579		
1-21/32"	1.6562	548454	548580		