

Tool Posts, Turrets, Holders & Bushings

Quick Change 40-Position Tool Posts (continued)

Turrets, Holders & Bushings

Turret		Turn & Face Holder D			Boring Bar Holder B			Bushing Holder S			Morse Taper Bushing L		
Type	Code	D (mm)	lg (mm)	Code	H Max (mm)	lg	Code	J Bore (mm)	lg	Code	Outside Diameter (mm)	Inside Diameter MT	Code
A	*302900	20	90	*302901	20	90	*302902	30	80	302904	30	1	302905
E	*302910	20	100	302914	30	100	*302912	30	100	302915	30	2	302917
		25	100	*302911	—	—	—	40	100	302916	40	3	302918
B	*302920	25	120	*302921	32	130	*302922	40	120	302925	40	3	302926
		32	120	302924	—	—	—	—	—	—	40	4	302927
C	*302930	32	150	*302931	32	160	*302932	40	150	302937	40	3	302939
		40	150	302934	40	160	302936	50	150	302938	40	4	302898
		40	170	302935	—	—	—	—	—	—	50	4	302899
D	*302890	40	180	*302891	50	180	*302894	—	—	—	—	—	—
		50	180	302892	63	180	302895	63	180	302896	63	5	302897
		63	180	302893	—	—	—	—	—	—	—	—	—

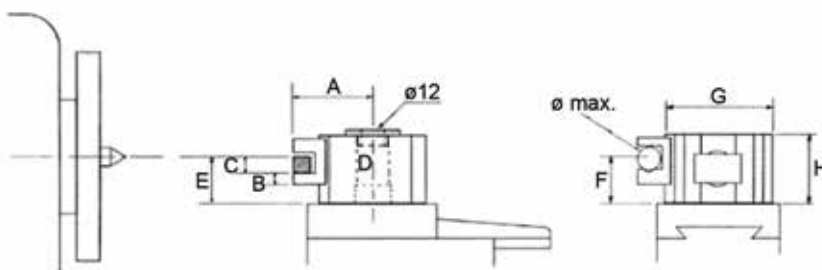
*Items included in sets below

Quick Change 40-Position Tool Post Sets

Sets Include: 1 turret, 3 turn and face holders, 1 boring bar holder, 1 'T' wrench and 1 lock wrench

Type	Description	Weight (kg)	Code
A	Turret – 302900, Turn and Face Holder – 302901, Boring Bar Holder – 302902	4	302903
E	Turret – 302910, Turn and Face Holder – 302911, Boring Bar Holder – 302912	10	302913
B	Turret – 302920, Turn and Face Holder – 302921, Boring Bar Holder – 302922	13	302923
C	Turret – 302930, Turn and Face Holder – 302931, Boring Bar Holder – 302932	25	302933
D	Turret – 302890, Turn and Face Holder – 302891, Boring Bar Holder – 302894	44	302889

Quick Change Tool Post Sets



Sets include: 1 turret, 4 flat section tool holders, 1 V-slotted tool holder, 1 elbow wrench, 1 cross-pin spanner

Model	Swing of Lathe (Inch)	A (Inch)	B (Inch)	C (Inch)	D (Inch)	E Min-Max (Inch)	F Min-Max (Inch)	Bar Maximum Diameter (Inch)	Morse Taper	H (Inch)	I (Inch)	A Cut-Off Blade Min-Max (Inch)	B Cut-Off Blade Min-Max (Inch)	Code
M-O	10	4.40	0.31	0.63	0.551	0.95-1.30	0.79-1.18	0.59	1	1.77	2.75	0.08-0.16	0.39-0.59	145001
A-O	14	6.00	0.47	0.83	0.787	1.26-1.65	1.00-1.38	0.75	2	2.36	4.00	0.08-0.20	0.47-0.79	145003
B-O	18	8.00	0.59	1.30	0.984	1.89-2.60	1.50-2.20	1.00	3	3.35	5.00	0.08-0.20	0.59-1.00	145005
C-O	24	8.50	0.71	1.42	1.259	2.20-3.07	1.57-2.44	1.00	4	3.75	5.75	0.12-0.25	0.70-1.18	145006
D-O	Over 24	11.00	0.83	1.65	1.654	2.50-3.66	1.77-2.95	1.34	5	4.72	7.00	0.15-0.31	0.70-1.38	145007
E-O	Over 24	12.25	0.87	2.00	1.654	3.00-4.12	2.28-3.54	1.34	5	5.12	8.00	0.19-0.39	1.00-1.50	145008