

Independent Lathe Chucks & Accessories



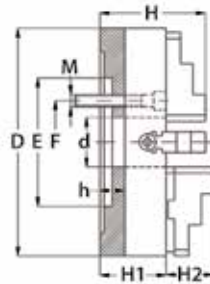
PI Series – Semi-Steel Body – 4-Jaw Independent Chucks

Solid Reversible Jaws

- Semi-steel body, medium duty
- Designed to grip round or odd shaped workpieces
- Hard solid reversible jaws
- Chucks larger than 10" with T-slots

Each chuck is provided with:

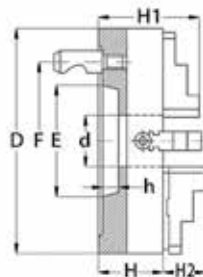
- 1 set of hard solid reversible jaws
- 1 T- wrench
- 2 hex keys
- 1 set of mounting bolts
- 2 eye bolts for chucks larger than 10"



Plain Back Mounting

Chuck Diameter (Inch)	d Hole Diameter (Inch)	RPM Maximum	Model	E (Inch)	F (Inch)	H1 (Inch)	H2 (Inch)	H (Inch)	h	Code
8	2.20	2500	PI4-8"	2.95	3.74	2.95	0.24	4.33	0.24	410027
10	2.56	2000	PI4-10"	5.91	4.13	3.35	0.28	4.70	0.28	410028
12	3.15	1500	PI4-12"	6.89	5.25	3.74	0.28	5.70	0.28	410029
16	3.94	1000	PI4-16"	7.87	6.75	4.13	0.39	6.09	0.39	410031
20	4.92	700	PI4-20"	10.63	9.25	4.72	0.47	7.07	0.47	410032
25	6.30	500	PI4-25"	10.63	9.25	5.51	0.47	7.87	0.47	410033
32	8.27	300	PI4-32"	9.84	11.81	5.71	0.47	8.27	0.47	410034

Camlock Mounting



Chuck Diameter (Inch)	d Hole Diameter (Inch)	RPM Maximum	Model	E (Inch)	F (Inch)	H (Inch)	h (Inch)	H1 (Inch)	Taper Size	Code
8	2.20	2500	PI4-8"/D1-4	2.50	3.25	2.95	0.51	4.33	D1-4	410035
8	2.20	2500	PI4-8"/D1-5	3.25	4.13	2.95	0.59	4.33	D1-5	410036
10	2.36	2000	PI4-10"/D1-4	2.50	3.25	3.35	0.51	4.70	D1-4	410037
10	2.56	2000	PI4-10"/D1-5	3.25	4.13	3.35	0.59	4.70	D1-5	410038
10	2.56	2000	PI4-10"/D1-6	4.19	5.25	3.35	0.63	4.70	D1-6	410039
12	3.15	1500	PI4-12"/D1-6	4.19	5.25	3.74	0.63	5.70	D1-6	410040
12	3.15	1500	PI4-12"/D1-8	5.50	6.75	3.74	0.71	5.70	D1-8	410041
16	3.94	1000	PI4-15"/D1-6	4.19	5.25	4.13	0.63	6.09	D1-6	410042
16	3.94	1000	PI4-15"/D1-8	5.50	6.75	4.13	0.71	6.09	D1-8	410043
16	3.94	1000	PI4-15"/D1-11	7.75	9.25	4.13	0.79	6.09	D1-11	410044
20	4.92	700	PI4-20"/D1-8	5.50	6.75	4.72	0.71	7.07	D1-8	410045
20	4.92	700	PI4-20"/D1-11	7.75	9.25	4.72	0.79	7.07	D1-11	410046
25	6.30	500	PI4-25"/D1-11	7.75	9.25	5.51	0.79	7.87	D1-11	410047