

## Reduced Shank Drills

Metric – High Speed Steel – 1/2 Shank – Silver & Deming – 118° Point



Size (mm)	Decimal Equiv. (Inch)	Flute Length (Inch)	Overall Length (Inch)	Code
13.00	0.5118	3	6	608799
13.50	0.5315	3	6	608800
14.00	0.5512	3	6	751320
14.50	0.5709	3	6	608802
15.00	0.5906	3	6	751321
15.50	0.6102	3	6	608804
16.00	0.6299	3	6	751322
16.50	0.6496	3	6	608806
17.00	0.6693	3	6	751323
17.50	0.6890	3	6	608808
18.00	0.7087	3	6	751324
18.50	0.7283	3	6	608810

Size (mm)	Decimal Equiv. (Inch)	Flute Length (Inch)	Overall Length (Inch)	Code
19.00	0.7480	3	6	751325
19.50	0.7677	3	6	608812
20.00	0.7874	3	6	751326
20.50	0.8071	3	6	608814
21.00	0.8268	3	6	751327
21.50	0.8465	3	6	608816
22.00	0.8661	3	6	751328
22.50	0.8858	3	6	608818
23.00	0.9055	3	6	751329
23.50	0.9252	3	6	608820
24.00	0.9449	3	6	751330
24.50	0.9646	3	6	608822

Size (mm)	Decimal Equiv. (Inch)	Flute Length (Inch)	Overall Length (Inch)	Code
25.00	0.9843	3	6	751331
25.50	1.0039	3	6	608824
26.00	1.0236	3	6	608825
26.50	1.0433	3	6	608826
27.00	1.0630	3	6	608827
27.50	1.0827	3	6	608828
28.00	1.1024	3	6	608829
28.50	1.1220	3	6	608830
29.00	1.1417	3	6	608831
30.00	1.1811	3	6	608832
30.50	1.2008	3	6	608833
31.00	1.2205	3	6	608834

High Speed Steel – 3/4" Shank – Boring Mill & Screw Machine – 118° Point



Size (Inch)	Decimal Equiv. (Inch)	Flute Length (Inch)	Overall Length (Inch)	Code
25/32	0.7812	3	6	610900
13/16	0.8125	3	6	610901
27/32	0.8438	3	6	610902
7/8	0.8750	3	6	610903
29/32	0.9062	3	6	610904
15/16	0.9375	3	6	610905
31/32	0.9688	3	6	610906
1	1.0000	3	6	610907
1-1/32	1.0312	3	6	610908
1-1/16	1.0625	3	6	610909
1-3/32	1.0938	3	6	610910
1-1/8	1.1250	3	6	610911
1-5/32	1.1562	3	6	610912
1-3/16	1.1875	3	6	610913

Size (Inch)	Decimal Equiv. (Inch)	Flute Length (Inch)	Overall Length (Inch)	Code
1-7/32	1.2188	3	6	610914
1-1/4	1.2500	3	6	610915
1-9/32	1.2812	3	6	610916
1-5/16	1.3125	3	6	610917
1-11/32	1.3438	3	6	610918
1-3/8	1.3750	3	6	610919
1-13/32	1.4062	3	6	610920
1-7/16	1.4375	3	6	610921
1-15/32	1.4688	3	6	610922
1-1/2	1.5000	3	6	610923
1-17/32	1.5312	3	6	610924
1-9/16	1.5625	3	6	610925
1-19/32	1.5938	3	6	610926
1-5/8	1.6250	3	6	610927

Size (Inch)	Decimal Equiv. (Inch)	Flute Length (Inch)	Overall Length (Inch)	Code
1-21/32	1.6562	3	6	610928
1-11/16	1.6875	3	6	610929
1-23/32	1.7188	3	6	610930
1-3/4	1.7500	3	6	610931
1-25/32	1.7812	3	6	610932
1-13/16	1.8125	3	6	610933
1-27/32	1.8438	3	6	610934
1-7/8	1.8750	3	6	610935
1-29/32	1.9062	3	6	610936
1-15/16	1.9375	3	6	610937
1-31/32	1.9688	3	6	610938
2	2.0000	3	6	610939

High Speed Steel – 3/8" Shank Metal Working Drills – 118° Point



Size (Inch)	Decimal Equivalent (Inch)	Code
25/64	0.3906	753117
13/32	0.4062	753118
27/64	0.4219	753119
7/16	0.4375	753120
29/64	0.4531	753121
15/32	0.4688	753122
31/64	0.4844	753123
1/2	0.5000	753124

Size (Inch)	Decimal Equivalent (Inch)	Code
33/64	0.5156	610940
17/32	0.5312	753125
35/64	0.5469	610941
9/16	0.5625	753126
37/64	0.5781	610942
19/32	0.5938	753127
39/64	0.6094	610943
5/8	0.6250	753128

Size (Inch)	Decimal Equivalent (Inch)	Code
41/64	0.6406	610944
21/32	0.6562	610945
43/64	0.6719	610946
11/16	0.6875	610947
45/64	0.7031	610948
23/32	0.7188	610949
47/64	0.7344	610950
3/4	0.7500	610951