

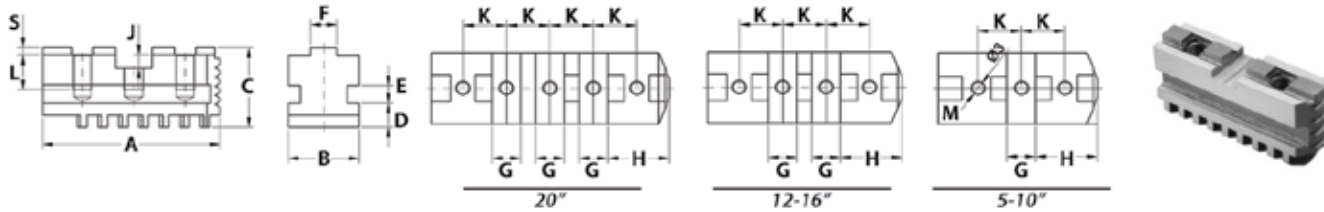
Precision Lathe Chucks & Accessories



Spare Jaws for PO Series (continued)

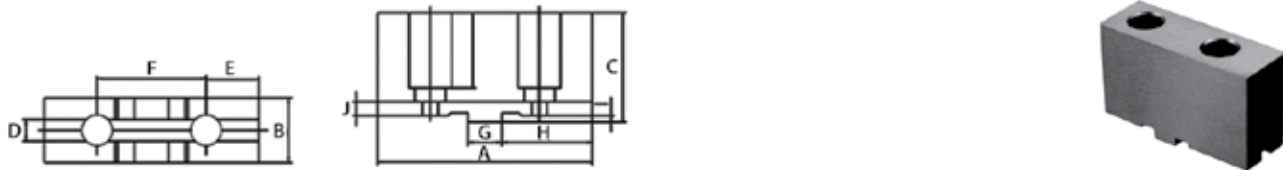
Hard jaws, supplied as supplement or as spares, must be ground on the chuck, otherwise centering accuracy does not conform the limits

Hard Master Jaws – 3-Piece Sets



For Chuck Diameter (Inch)	B (Inch)	D (Inch)	E (Inch)	F (Inch)	G (Inch)	H (Inch)	J (Inch)	K (Inch)	L (Inch)	A OAL (Inch)	S (Inch)	M Thread	Weight (lbs)	Code
6	0.79	0.31	0.31	0.31	0.50	1.12	0.16	0.75	0.55	2.56	0.13	3/8-16	1.20	410152
8	0.98	0.35	0.39	0.31	0.50	1.37	0.16	0.87	0.55	3.11	0.13	3/8-16	2.10	410153
10	1.10	0.43	0.47	0.50	0.75	1.56	0.16	1.06	0.63	3.62	0.13	1/2-13	3.20	410154
12	1.26	0.50	0.47	0.50	0.75	1.87	0.16	1.25	0.63	4.33	0.13	1/2-13	5.10	410155
16	1.42	0.59	0.55	0.50	0.75	2.25	0.28	1.50	0.87	5.12	0.25	5/8-11	7.30	410156
20	1.57	0.63	0.55	0.50	0.75	2.25	0.28	1.50	1.26	6.54	0.25	3/4-10	14.40	410157
25	1.97	0.63	0.55	0.50	0.75	2.25	0.28	1.50	1.26	8.27	0.25	3/4-10	27.10	356312

Soft Top Jaws – 1 Piece



For Chuck Diameter (Inch)	A (Inch)	B (Inch)	C (Inch)	D (Inch)	E (Inch)	F (Inch)	G (Inch)	H (Inch)	I (Inch)	J (Inch)	M Thread	Weight (lbs)	Code
6	3.07	1.00	1.63	0.31	0.84	1.50	0.50	1.34	0.13	0.16	3/8-16	1.01	410146
8	3.54	1.06	1.71	0.31	0.95	1.75	0.50	1.57	0.13	0.16	3/8-16	1.43	410147
10	4.17	1.28	2.03	0.50	1.08	2.12	0.75	1.77	0.13	0.16	1/2-13	2.54	410148
12	4.72	1.57	2.16	0.50	1.21	2.50	0.75	2.09	0.13	0.16	1/2-13	3.53	410149
16	5.51	1.65	2.54	0.50	1.35	3.00	0.75	2.48	0.25	0.16	5/8-11	4.85	410150
20	5.51	1.97	2.93	0.50	1.35	3.00	0.75	2.48	0.25	0.16	3/4-10	5.29	410151
25	6.30	2.05	3.29	0.50	1.35	3.00	0.75	2.48	0.25	0.16	3/4-10	9.26	411044