

Live Centers



High Precision Quad-Bearing – Standard Point & CNC Point (continued)

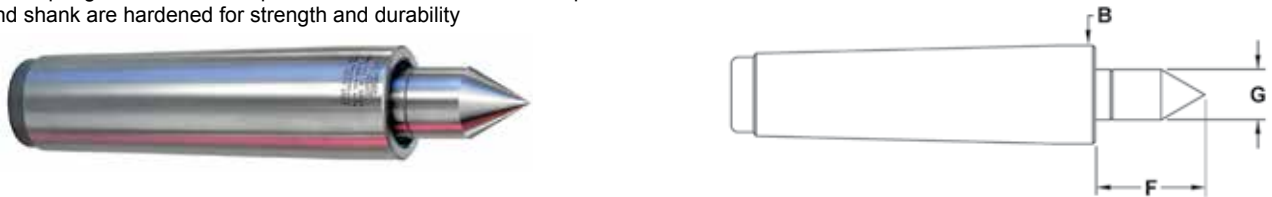
CNC Point for Extra Tool Clearance



Morse Taper	B (Inch)	E (Inch)	F (Inch)	G (Inch)	H (Inch)	Maximum RPM	Weight (lbs)	Thrust Load	Code
3	1-3/4	2-1/8	1-3/4	7/8	3/8	6000	465	1270	826284
4	2-1/2	2-25/32	2-11/32	1-1/4	1/2	5000	1230	2150	826285
5	2-1/2	2-25/32	2-11/32	1-1/4	1/2	5000	1230	2150	826286

Spring Type – Standard Point

- Unique spring-loaded point compensates for work piece thermal expansion
- ±0.00005" total indicator runout guaranteed
- Low-profile design provides outstanding tool clearance
- Heavy disc springs ensure that the point remains seated in the work piece
- Point and shank are hardened for strength and durability



Morse Taper	B (Inch)	F (Inch)	G (Inch)	Spring Travel (Inch)	Maximum RPM	Weight (lbs)	Thrust Load	Code
2	0.700	7/8	3/8	0.11	5000	540	150	826349
3	0.938	1-5/32	9/16	0.14	5000	940	315	826350
4	1.231	1-3/8	5/8	0.18	4500	1400	435	826351
5	1.748	2	1-3/32	0.19	4500	2340	785	826352

Versa-Turn

- A great multi-purpose live center designed to handle most common turning jobs - Extended point provides good tool clearance - Bull head is great for tubes and parts with large center holes
- ±0.00005" total indicator runout guaranteed on both sections of rotating point
- The Royal Versa-Turn is extremely free turning excellent for thin parts that cannot take high thrust loads
- Head and shank are hardened for strength and durability



Morse Taper	B (Inch)	E (Inch)	F (Inch)	G (Inch)	Maximum RPM	Weight (lbs)	Thrust Load	Code
2	2-1/8	2-7/32	3/4	1/2	5000	330	2160	826353
3	2-1/8	2-7/32	3/4	1/2	5000	330	2160	826354
* 3 HD	2-1/2	2-5/8	15/16	5/8	4000	685	5000	826355
4	2-1/2	2-5/8	15/16	5/8	4000	685	5000	826356
* 4 HD	3-3/8	3-1/8	1-1/8	3/4	3500	1165	5700	826357
5	3-3/8	3-1/8	1-1/8	3/4	3500	1165	5700	826358

*Heavy Duty