

## Taper Shank Extra Length Drills

High Speed Steel – 118° Point (continued)



Size (Inch)	Decimal Equiv. (Inch)	Flute Length (Inch)	Overall Length (Inch)	Morse Taper	Code	Size (Inch)	Decimal Equiv. (Inch)	Flute Length (Inch)	Overall Length (Inch)	Morse Taper	Code
61/64	0.9531	13	18	3	613530	27/64	0.4219	21	24	1	613590
31/32	0.9688	13	18	3	613531	7/16	0.4375	21	24	1	613591
63/64	0.9844	13	18	3	613532	29/64	0.4531	21	24	1	613592
1	1.0000	13	18	3	613533	15/32	0.4688	21	24	1	613593
1-1/64	1.0156	13	18	3	613534	31/64	0.4844	20	24	2	613594
1-1/32	1.0312	13	18	3	613535	1/2	0.5000	20	24	2	613595
1-3/64	1.0469	13	18	3	613536	33/64	0.5156	20	24	2	613596
1-1/16	1.0625	13	18	3	613537	17/32	0.5312	20	24	2	613597
1-5/64	1.0781	12	18	4	613538	35/64	0.5469	20	24	2	613598
1-3/32	1.0938	12	18	4	613539	9/16	0.5625	20	24	2	613599
1-7/64	1.1094	12	18	4	613540	37/64	0.5781	20	24	2	613600
1-1/8	1.1250	12	18	4	613541	19/32	0.5938	20	24	2	613601
1-9/64	1.1406	12	18	4	613542	39/64	0.6094	20	24	2	613602
1-5/32	1.1562	12	18	4	613543	5/8	0.6250	20	24	2	613603
1-11/64	1.1719	12	18	4	613544	41/64	0.6406	20	24	2	613604
1-3/16	1.1875	12	18	4	613545	21/32	0.6562	20	24	2	613605
1-7/32	1.2188	12	18	4	613546	43/64	0.6719	20	24	2	613606
1-15/64	1.2344	12	18	4	613547	11/16	0.6875	20	24	2	613607
1-1/4	1.2500	12	18	4	613548	45/64	0.7031	20	24	2	613608
1-17/64	1.2656	12	18	4	613549	23/32	0.7188	20	24	2	613609
1-9/32	1.2813	12	18	4	613550	47/64	0.7344	20	24	2	613610
1-5/16	1.3125	12	18	4	613551	3/4	0.7500	20	24	2	613611
1-11/32	1.3438	12	18	4	613552	49/64	0.7656	20	24	2	613612
1-23/64	1.3594	12	18	4	613553	25/32	0.7812	20	24	2	613613
1-3/8	1.3750	12	18	4	613554	51/64	0.7969	19	24	3	613614
1-13/32	1.4062	12	18	4	613555	13/16	0.8125	19	24	3	613615
1-7/16	1.4375	12	18	4	613556	53/64	0.8281	19	24	3	613616
1-15/32	1.4688	12	18	4	613557	27/32	0.8438	19	24	3	613617
1-1/2	1.5000	12	18	4	613558	55/64	0.8594	19	24	3	613618
1-9/16	1.5625	10	18	5	613559	7/8	0.8750	19	24	3	613619
1-5/8	1.6250	10	18	5	613560	57/64	0.8906	19	24	3	613620
1-11/16	1.6875	10	18	5	613561	29/32	0.9062	19	24	3	613621
1-3/4	1.7500	10	18	5	613562	59/64	0.9219	19	24	3	613622
1-13/16	1.8125	10	18	5	613563	15/16	0.9375	19	24	3	613623
1-7/8	1.8750	10	18	5	613564	61/64	0.9531	19	24	3	613624
33/64	0.5156	16	20	2	613565	31/32	0.9688	19	24	3	613625
9/16	0.5625	16	20	2	613566	63/64	0.9844	19	24	3	613626
19/32	0.5938	16	20	2	613567	1	1.0000	19	24	3	613627
47/64	0.7344	16	20	2	613568	1-1/64	1.0156	19	24	3	613628
13/16	0.8125	15	20	3	613569	1-1/32	1.0312	19	24	3	613629
27/32	0.8438	15	20	3	613570	1-3/64	1.0469	19	24	3	613630
7/8	0.8750	15	20	3	613571	1-1/16	1.0625	19	24	3	613631
15/16	0.9375	15	20	3	613572	1-5/64	1.0781	18	24	4	613632
31/32	0.9688	15	20	3	613573	1-3/32	1.0938	18	24	4	613633
1-1/16	1.0625	15	20	3	613574	1-1/8	1.1250	18	24	4	613634
1-3/32	1.0938	14	20	4	613575	1-9/64	1.1406	18	24	4	613635
1-1/8	1.1250	14	20	4	613576	1-5/32	1.1562	18	24	4	613636
1-3/16	1.1875	14	20	4	613577	1-11/64	1.1719	18	24	4	613637
1-13/64	1.2031	14	20	4	613578	1-3/16	1.1875	18	24	4	613638
1-7/32	1.2188	14	20	4	613579	1-13/64	1.2031	18	24	4	613639
1-1/4	1.2500	14	20	4	613580	1-7/32	1.2188	18	24	4	613640
1-11/32	1.3438	14	20	4	613581	1-15/64	1.2344	18	24	4	613641
1-13/32	1.4062	14	20	4	613582	1-1/4	1.2500	18	24	4	613642
1-7/16	1.4375	14	20	4	613583	1-17/64	1.2656	18	24	4	613643
1-15/32	1.4688	14	20	4	613584	1-9/32	1.2812	18	24	4	613644
1-3/4	1.7500	13	20	5	613585	1-5/16	1.3125	18	24	4	613645
2-7/32	2.2188	13	20	5	613586	1-11/32	1.3438	18	24	4	613646
3/8	0.3750	21	24	1	613587	1-23/64	1.3594	18	24	4	613647
25/64	0.3906	21	24	1	613588	1-3/8	1.3750	18	24	4	613648
13/32	0.4062	21	24	1	613589	1-13/32	1.4062	18	24	4	613649