

Live Centers

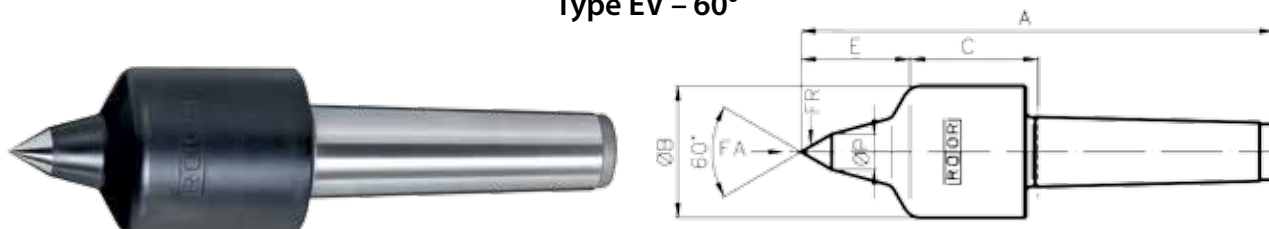
High Speed Steel – Speed-Line



SPEED-LINE: Precise live centers for high turning rates

- Suitable for CNC/manual turning and grinding machines
- Optimal protection against splash and dirt
- Ground tapers conform to DIN 228 AT3
- Through-hardened 60° point
- Mounted with an angular contact ball bearing and deep grooved ball bearing

Type EV – 60°



Accuracy of Speed-Line - Type EV

Morse Taper	T1 mm Maximum	T1 inch Maximum
2 ST, 2 SU, 3 ST	0.002	0.0001
3 SU, 4 ST, 4 SU, 5 ST	0.002	0.0001
5 SU, 6 ST	0.004	0.0002

Morse Taper	Model	A (mm)	ØB (mm)	C (mm)	E (mm)	ØP (mm)	Workpiece Maximum (kgs)	FR Maximum daN	FA Maximum daN	Maximum RPM	Code
2	2 ST	134	38	38	31	8	180	90	90	13,500	826213
2	2 SU	147	45	44	37	12	260	130	115	11,000	826214
3	3 ST	164	45	45	37	12	260	130	115	11,000	826215
3	3 SU	183	55	61	39	16	440	220	260	8,500	826216
4	4 ST	206	55	62	39	16	440	220	260	8,500	826217
4	4 SU	233	70	68	50	20	670	335	440	6,700	826218
5	5 ST	250	70	70	50	20	670	335	440	6,700	826219
5	5 SU	268	82	84	53	20	950	475	925	5,300	826220
6	6 ST	322	82	84	53	20	950	475	925	5,300	826221