

## Taper Shank Extra Length Drills

High Speed Steel – 118° Point *(continued)*



Size (Inch)	Decimal Equiv. (Inch)	Flute Length (Inch)	Overall Length (Inch)	Morse Taper	Code	Size (Inch)	Decimal Equiv. (Inch)	Flute Length (Inch)	Overall Length (Inch)	Morse Taper	Code
25/32	0.7812	10	14	2	613412	1-1/32	1.0312	10	15	3	613471
27/32	0.8438	9	14	3	613413	1-3/64	1.0469	10	15	3	613472
57/64	0.8906	9	14	3	613414	1-1/16	1.0625	10	15	3	613473
31/32	0.9688	9	14	3	613415	1-5/64	1.0781	9	15	4	613474
63/64	0.9844	9	14	3	613416	1-3/32	1.0938	9	15	4	613475
3/16	0.1875	12	15	1	613417	1-7/64	1.1094	9	15	4	613476
13/64	0.2031	12	15	1	613418	1-1/8	1.1250	9	15	4	613477
7/32	0.2188	12	15	1	613419	1-9/64	1.1406	9	15	4	613478
15/64	0.2344	12	15	1	613420	1-5/32	1.1562	9	15	4	613479
1/4	0.2500	12	15	1	613421	1-11/64	1.1719	9	15	4	613480
17/64	0.2656	12	15	1	613422	1-3/16	1.1875	10	15	3	613481
9/32	0.2812	12	15	1	613423	1-3/16	1.1875	9	15	4	613735
19/64	0.2969	12	15	1	613424	1-7/32	1.2188	9	15	4	613482
5/16	0.3125	12	15	1	613425	1-15/64	1.2344	9	15	4	613483
21/64	0.3281	12	15	1	613426	1-1/4	1.2500	9	15	4	613484
11/32	0.3438	12	15	1	613427	1/4	0.2500	15	18	1	613485
23/64	0.3594	12	15	1	613428	17/64	0.2656	15	18	1	613486
3/8	0.3750	12	15	1	613429	9/32	0.2812	15	18	1	613487
25/64	0.3906	12	15	1	613430	19/64	0.2969	15	18	1	613488
13/32	0.4062	12	15	1	613431	5/16	0.3125	15	18	1	613489
27/64	0.4219	12	15	1	613432	21/64	0.3281	15	18	1	613490
7/16	0.4375	12	15	1	613433	11/32	0.3438	15	18	1	613491
29/64	0.4531	12	15	1	613434	23/64	0.3594	15	18	1	613492
15/32	0.4688	12	15	1	613435	3/8	0.3750	15	18	1	613493
31/64	0.4844	11	15	2	613436	25/64	0.3906	15	18	1	613494
1/2	0.5000	11	15	2	613437	13/32	0.4062	15	18	1	613495
33/64	0.5156	11	15	2	613438	27/64	0.4219	15	18	1	613496
17/32	0.5312	11	15	2	613439	7/16	0.4375	15	18	1	613497
35/64	0.5469	12	15	1	613440	29/64	0.4531	15	18	1	613498
35/64	0.5469	11	15	2	613734	15/32	0.4688	15	18	1	613499
9/16	0.5625	11	15	2	613441	31/64	0.4844	14	18	2	613500
37/64	0.5781	11	15	2	613442	1/2	0.5000	14	18	2	613501
19/32	0.5938	11	15	2	613443	33/64	0.5156	14	18	2	613502
39/64	0.6094	11	15	2	613444	17/32	0.5312	14	18	2	613503
5/8	0.6250	11	15	2	613445	35/64	0.5469	14	18	2	613504
41/64	0.6406	11	15	2	613446	9/16	0.5625	14	18	2	613505
21/32	0.6562	11	15	2	613447	37/64	0.5781	14	18	2	613506
43/64	0.6719	11	15	2	613448	19/32	0.5938	14	18	2	613507
11/16	0.6875	11	15	2	613449	39/64	0.6094	14	18	2	613508
45/64	0.7031	11	15	2	613450	5/8	0.6250	14	18	2	613509
23/32	0.7188	11	15	2	613451	41/64	0.6406	14	18	2	613510
47/64	0.7344	11	15	2	613452	21/32	0.6562	14	18	2	613511
3/4	0.7500	11	15	2	613453	43/64	0.6719	14	18	2	613512
49/64	0.7656	11	15	2	613454	11/16	0.6875	14	18	2	613513
25/32	0.7812	11	15	2	613455	45/64	0.7031	14	18	2	613514
51/64	0.7969	10	15	3	613456	23/32	0.7188	14	18	2	613515
13/16	0.8125	10	15	3	613457	47/64	0.7344	14	18	2	613516
53/64	0.8281	10	15	3	613458	3/4	0.7500	14	18	2	613517
27/32	0.8438	10	15	3	613459	49/64	0.7656	14	18	2	613518
55/64	0.8594	10	15	3	613460	25/32	0.7812	14	18	2	613519
7/8	0.8750	10	15	3	613461	51/64	0.7969	13	18	3	613520
57/64	0.8906	10	15	3	613462	13/16	0.8125	13	18	3	613521
29/32	0.9062	10	15	3	613463	53/64	0.8281	13	18	3	613522
59/64	0.9219	10	15	3	613464	27/32	0.8438	13	18	3	613523
15/16	0.9375	10	15	3	613465	55/64	0.8594	13	18	3	613524
61/64	0.9531	10	15	3	613466	7/8	0.8750	13	18	3	613525
31/32	0.9688	10	15	3	613467	57/64	0.8906	13	18	3	613526
63/64	0.9844	10	15	3	613468	29/32	0.9062	13	18	3	613527
1	1.0000	10	15	3	613469	59/64	0.9219	13	18	3	613528
1-1/64	1.0156	10	15	3	613470	15/16	0.9375	13	18	3	613529