

Taper Shank Extra Length Drills

High Speed Steel – 118° Point



- Used in deep hole or long reach drilling applications and are suitable for many types of materials

Size (Inch)	Decimal Equiv. (Inch)	Flute Length (Inch)	Overall Length (Inch)	Morse Taper	Code	Size (Inch)	Decimal Equiv. (Inch)	Flute Length (Inch)	Overall Length (Inch)	Morse Taper	Code
1/8	0.1250	5	8	1	613300	13/32	0.4062	9	12	1	613357
9/64	0.1406	5	8	1	613301	27/64	0.4219	9	12	1	613358
5/32	0.1562	5	8	1	613302	7/16	0.4375	9	12	1	613359
11/64	0.1719	5	8	1	613303	29/64	0.4531	9	12	1	613360
3/16	0.1875	5	8	1	613304	15/32	0.4688	9	12	1	613361
13/64	0.2031	5	8	1	613305	31/64	0.4844	8	12	2	613362
7/32	0.2188	5	8	1	613306	1/2	0.5000	8	12	2	613363
15/64	0.2344	5	8	1	613307	33/64	0.5156	8	12	2	613364
1/4	0.2500	5	8	1	613308	17/32	0.5312	8	12	2	613365
17/64	0.2656	5	8	1	613309	35/64	0.5469	8	12	2	613366
9/32	0.2812	5	8	1	613310	9/16	0.5625	8	12	2	613367
19/64	0.2969	5	8	1	613311	37/64	0.5781	8	12	2	613368
5/16	0.3125	5	8	1	613312	19/32	0.5938	8	12	2	613369
5/16	0.3125	4	8	2	613730	39/64	0.6094	8	12	2	613370
21/64	0.3281	5	8	1	613313	5/8	0.6250	8	12	2	613371
11/32	0.3438	5	8	1	613314	41/64	0.6406	8	12	2	613372
23/64	0.3594	5	8	1	613315	21/32	0.6562	8	12	2	613373
3/8	0.3750	5	8	1	613316	43/64	0.6719	8	12	2	613374
29/64	0.4531	5	8	1	613317	11/16	0.6875	8	12	2	613375
15/32	0.4688	5	8	1	613318	45/64	0.7031	8	12	2	613376
5/32	0.1562	7	10	1	613319	23/32	0.7188	8	12	2	613377
11/64	0.1719	7	10	1	613320	47/64	0.7344	8	12	2	613378
13/64	0.2031	7	10	1	613321	3/4	0.7500	8	12	2	613379
7/32	0.2188	7	10	1	613322	49/64	0.7656	8	12	2	613380
15/64	0.2344	7	10	1	613323	49/64	0.7656	7	12	3	613731
1/4	0.2500	7	10	1	613324	25/32	0.7812	8	12	2	613381
9/32	0.2812	7	10	1	613325	25/32	0.7812	7	12	3	613732
19/64	0.2969	7	10	1	613326	51/64	0.7969	7	12	3	613382
21/64	0.3281	7	10	1	613327	13/16	0.8125	7	12	3	613383
23/64	0.3594	7	10	1	613328	53/64	0.8281	7	12	3	613384
3/8	0.3750	7	10	1	613329	27/32	0.8438	7	12	3	613385
7/16	0.4375	7	10	1	613330	55/64	0.8594	7	12	3	613386
29/64	0.4531	7	10	1	613331	7/8	0.8750	7	12	3	613387
15/32	0.4688	7	10	1	613332	57/64	0.8906	7	12	3	613388
31/64	0.4844	6	10	2	613333	29/32	0.9062	7	12	3	613389
1/2	0.5000	6	10	2	613334	59/64	0.9219	7	12	3	613390
33/64	0.5156	6	10	2	613335	15/16	0.9375	7	12	3	613391
17/32	0.5312	6	10	2	613336	31/32	0.9688	7	12	3	613392
9/16	0.5625	6	10	2	613337	1	1.0000	7	12	3	613393
37/64	0.5781	6	10	2	613338	5/16	0.3125	10	14	2	613394
19/32	0.5938	6	10	2	613339	7/16	0.4375	11	14	1	613395
5/8	0.6250	6	10	2	613340	15/32	0.4688	11	14	1	613396
1/8	0.1250	9	12	1	613341	15/32	0.4688	10	14	2	613733
11/64	0.1719	9	12	1	613342	31/64	0.4844	10	14	2	613397
3/16	0.1875	9	12	1	613343	1/2	0.5000	10	14	2	613398
13/64	0.2031	9	12	1	613344	33/64	0.5156	10	14	2	613399
7/32	0.2188	9	12	1	613345	17/32	0.5312	10	14	2	613400
15/64	0.2344	9	12	1	613346	37/64	0.5781	10	14	2	613401
1/4	0.2500	9	12	1	613347	19/32	0.5938	10	14	2	613402
17/64	0.2656	9	12	1	613348	39/64	0.6094	10	14	2	613403
9/32	0.2812	9	12	1	613349	5/8	0.6250	10	14	2	613404
19/64	0.2969	9	12	1	613350	21/32	0.6562	10	14	2	613405
5/16	0.3125	9	12	1	613351	11/16	0.6875	10	14	2	613406
21/64	0.3281	9	12	1	613352	45/64	0.7031	10	14	2	613407
11/32	0.3438	9	12	1	613353	23/32	0.7188	10	14	2	613408
23/64	0.3594	9	12	1	613354	47/64	0.7344	10	14	2	613409
3/8	0.3750	9	12	1	613355	3/4	0.7500	10	14	2	613410
25/64	0.3906	9	12	1	613356	49/64	0.7656	10	14	2	613411