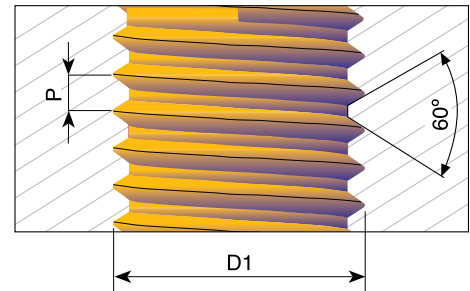
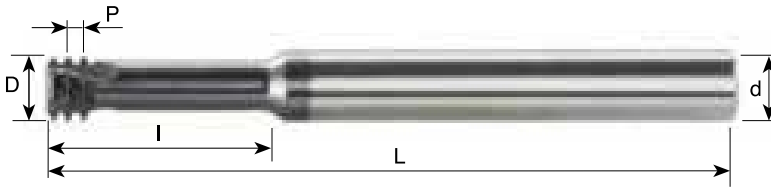


## Miniature Thread Milling Cutters



UN & Metric/ISO (continued)



### Metric/ISO for Thread Depth up to 2xD1

Pitch (TPI)	D1	Ød (Inch)	ØD (Inch)	No. of Flutes	I (Inch)	L (Inch)	Description	Code
0.4	M2	1/4	0.061	3	0.18	2.5	MTS0250C18 0.4 ISO	570185
0.45	M2.2	1/4	0.065	3	0.20	2.5	MTS0250C20 0.45 ISO	570186
0.45	M2.5	1/4	0.077	3	0.22	2.5	MTS0250C22 0.45 ISO	570187
0.5	M3	1/4	0.093	3	0.26	2.5	MTS0250C26 0.5 ISO	570188
0.6	M3.5	1/4	0.108	3	0.30	2.5	MTS0250C30 0.6 ISO	570189
0.7	M4	1/4	0.122	3	0.35	2.5	MTS0250C35 0.7 ISO	570190
0.8	M5	1/4	0.150	3	0.49	2.5	MTS0250C49 0.8 ISO	570191
1.0	M6	1/4	0.183	3	0.55	2.5	MTS0250C55 1.0 ISO	570192
1.25	M8	1/4	0.234	3	0.71	2.5	MTS0250C71 1.25 ISO	570193

### Metric/ISO for Thread Depth up to 3xD1

Pitch (TPI)	D1	Ød (Inch)	ØD (Inch)	No. of Flutes	I (Inch)	L (Inch)	Description	Code
0.45	M2.5	1/4	0.077	3	0.30	2.5	MTS0250C30 0.45 ISO	570194
0.5	M3	1/4	0.093	3	0.37	2.5	MTS0250C37 0.5 ISO	570195
0.7	M4	1/4	0.122	3	0.49	2.5	MTS0250C49 0.7 ISO	570196
0.8	M5	1/4	0.150	3	0.63	2.5	MTS0250C63 0.8 ISO	570197
1.0	M6	1/4	0.183	3	0.79	2.5	MTS0250C79 1.0 ISO	570198
1.25	M8	1/4	0.234	3	0.94	2.5	MTS0250C94 1.25 ISO	570199