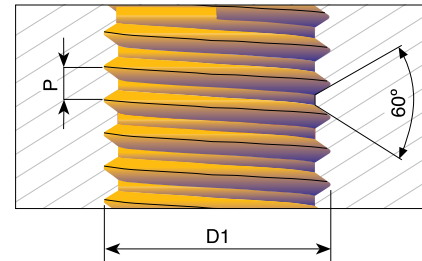
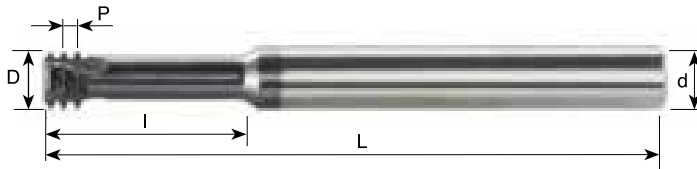


## Miniature Thread Milling Cutters



### UN & Metric/ISO



### UN for Thread Depth up to 2xD1

Pitch (TPI)	Standard Tap Size UNC	Standard Tap Size UNF	Ød (Inch)	ØD (Inch)	No. of Flutes	l (Inch)	L (Inch)	Description	Code
72	-	1	1/4	0.057	3	0.15	2.5	MTS0250C15 72 UN	570165
64	1	2	1/4	0.055	3	0.15	2.5	MTS0250C15 64 UN	570166
56	2	3	1/4	0.065	3	0.17	2.5	MTS0250C17 56 UN	570167
48	3	4	1/4	0.075	3	0.20	2.5	MTS0250C20 48 UN	570168
40	4	-	1/4	0.083	3	0.25	2.5	MTS0250C25 40 UN	570169
40	5	6	1/4	0.096	3	0.28	2.5	MTS0250C28 40 UN	570170
36	-	8	1/4	0.130	3	0.35	2.5	MTS0250C35 36 UN	570171
32	6	-	1/4	0.100	3	0.28	2.5	MTS0250C28 32 UN	570172
32	8	-	1/4	0.126	3	0.37	2.5	MTS0250C37 32 UN	570173
28	-	1/4	1/4	0.197	3	0.57	2.5	MTS0250C57 28 UN	570174
24	10, 12	-	1/4	0.138	3	0.42	2.5	MTS0250C42 24 UN	570175
24	-	5/16	5/16	0.260	3	0.67	2.5	MTS0312C67 24 UN	570176
20	1/4	-	1/4	0.187	3	0.55	2.5	MTS0250C55 20 UN	570177

### UN for Thread Depth up to 3xD1

Pitch (TPI)	Standard Tap Size UNC	Standard Tap Size UNF	Ød (Inch)	ØD (Inch)	No. of Flutes	l (Inch)	L (Inch)	Description	Code
40	5	6	1/4	0.096	3	0.38	2.5	MTS0250C38 40 UN	570180
32	8	-	1/4	0.126	3	0.49	2.5	MTS0250C49 32 UN	570181
28	-	1/4	1/4	0.197	3	0.75	2.5	MTS0250C75 28 UN	570182
24	-	5/16	5/16	0.260	3	0.94	2.5	MTS0312C94 24 UN	570183
20	1/4	-	1/4	0.187	3	0.75	2.5	MTS0250C75 20 UN	570184