

Indexable Thread Milling Inserts



UN, ISO & NPT – Internal & External (continued)

UN (continued)

Pitch (TPI)	A Insert Size	Internal		External	
		Insert Reference	Code	Insert Reference	Code
18	21 mm (0.827")	21I 18 UN	570764	21E 18 UN	570714
16	21 mm (0.827")	21I 16 UN	570765	21E 16 UN	570715
14	21 mm (0.827")	21I 14 UN	570766	21E 14 UN	570716
12	21 mm (0.827")	21I 12 UN	570767	21E 12 UN	570717
10	21 mm (0.827")	21I 10 UN	570768	21E 10 UN	570718
8	21 mm (0.827")	21I 8 UN	570769	–	–
20	30 mm (1.181")	30I 20 UN	570773	30E 20 UN	570723
18	30 mm (1.181")	30I 18 UN	570774	30E 18 UN	570724
16	30 mm (1.181")	30I 16 UN	570775	30E 16 UN	570725
14	30 mm (1.181")	30I 14 UN	570776	30E 14 UN	570726
12	30 mm (1.181")	30I 12 UN	570777	30E 12 UN	570727
10	30 mm (1.181")	30I 10 UN	570778	30E 10 UN	570728
8	30 mm (1.181")	30I 8 UN	570779	30E 8 UN	570729
6	30 mm (1.181")	30I 6 UN	570780	30E 6 UN	570730
16	40 mm (1.575")	40I 16 UN	570785	40E 16 UN	570735
14	40 mm (1.575")	40I 14 UN	570786	40E 14 UN	570736
12	40 mm (1.575")	40I 12 UN	570787	40E 12 UN	570737
10	40 mm (1.575")	40I 10 UN	570788	40E 10 UN	570738
8	40 mm (1.575")	40I 8 UN	570789	40E 8 UN	570739
6	40 mm (1.575")	40I 6 UN	570790	40E 6 UN	570740

ISO

Pitch (TPI)	A Insert Size	Internal		External	
		Insert Reference	Code	Insert Reference	Code
0.5	14 mm (0.551")	14I 0.5 ISO	570850	–	–
0.75	14 mm (0.551")	14I 0.75 ISO	570851	14E 0.75 ISO	570801
1.0	14 mm (0.551")	14I 1.0 ISO	570852	14E 1.0 ISO	570802
1.25	14 mm (0.551")	14I 1.25 ISO	570853	14E 1.25 ISO	570803
1.5	14 mm (0.551")	14I 1.5 ISO	570854	14E 1.5 ISO	570804
2.0	14 mm (0.551")	14I 2.0 ISO	570855	14E 2.0 ISO	570805
2.5	14 mm (0.551")	14I 2.5 ISO	570856	14E 2.5 ISO	570806
1.0	21 mm (0.827")	21I 1.0 ISO	570862	21E 1.0 ISO	570812
1.5	21 mm (0.827")	21I 1.5 ISO	570864	21E 1.5 ISO	570814
2.0	21 mm (0.827")	21I 2.0 ISO	570865	21E 2.0 ISO	570815
2.5	21 mm (0.827")	21I 2.5 ISO	570866	21E 2.5 ISO	570816
3.0	21 mm (0.827")	21I 3.0 ISO	570867	21E 3.0 ISO	570817
1.5	30 mm (1.181")	30I 1.5 ISO	570874	30E 1.5 ISO	570824
2.0	30 mm (1.181")	30I 2.0 ISO	570875	30E 2.0 ISO	570825
3.0	30 mm (1.181")	30I 3.0 ISO	570877	30E 3.0 ISO	570827
4.0	30 mm (1.181")	30I 4.0 ISO	570878	30E 4.0 ISO	570828
1.5	40 mm (1.575")	40I 1.5 ISO	570884	40E 1.5 ISO	570834
2.0	40 mm (1.575")	40I 2.0 ISO	570885	40E 2.0 ISO	570835
3.0	40 mm (1.575")	40I 3.0 ISO	570887	40E 3.0 ISO	570837
4.0	40 mm (1.575")	40I 4.0 ISO	570888	40E 4.0 ISO	570838

NPT

Pitch (TPI)	A Insert Size	Insert Reference	Code
18	14 mm (0.551")	14-18 NPT	570791
14	14 mm (0.551")	14-14 NPT	570792
14	21 mm (0.827")	21-14 NPT	570793
11.5	21 mm (0.827")	21-11.5 NPT	570794
11.5	30 mm (1.181")	30-11.5 NPT	570795
8	30 mm (1.181")	30-8 NPT	570796
11.5	40 mm (1.575")	40-11.5 NPT	570797
8	40 mm (1.575")	40-8 NPT	570798