

Threading Inserts

Carbide – Full Profile *(continued)*

UN, ISO Metric, NPT Pipe, Stub ACME & ACME

Other forms, multi tooth and left hand also available upon request

NPT Pipe – Grade BMA



L mm I.C. (Inch)	Pitch TPI	Right Hand	External Code	Internal Code	L mm I.C. (Inch)	Pitch TPI	Right Hand	External Code	Internal Code
16 (3/8)	27	16ER/16IR	578774	578804	16 (3/8)	14	16ER/16IR	578786	578816
16 (3/8)	18	16ER/16IR	578780	578810	16 (3/8)	11.5	16ER/16IR	578792	578822
					16 (3/8)	8	16ER/16IR	578798	578828

Stub ACME – Grade BMA



L mm I.C. (Inch)	Pitch TPI	Right Hand	External Code	Internal Code	L mm I.C. (Inch)	Pitch TPI	Right Hand	External Code	Internal Code
11 (1/4)	16	11ER/11IR	578919	–	16 (3/8)	10	16ER/16IR	578936	578976
16 (3/8)	16	16ER/16IR	578918	–	16 (3/8)	8	16ER/16IR	578942	578982
16 (3/8)	14	16ER/16IR	578924	578964	16 (3/8)	6	16ER/16IR	578948	578988
16 (3/8)	12	16ER/16IR	578930	578970	22 (1/2)	5	22ER/22IR	578954	578994

ACME – Grade BMA



L mm I.C. (Inch)	Pitch TPI	Right Hand	External Code	Internal Code	L mm I.C. (Inch)	Pitch TPI	Right Hand	External Code	Internal Code
16 (3/8)	16	16ER/16IR	578834	578876	16 (3/8)	8	16ER/16IR	578858	578900
16 (3/8)	14	16ER/16IR	578840	578882	22(1/2)	6	22ER/22IR	578864	578906
16 (3/8)	12	16ER/16IR	578846	578888	22(1/2)	5	22ER/22IR	578870	578912
16 (3/8)	10	16ER/16IR	578852	578894					