

Taper Shank Drills

High Speed Steel & Super Cobalt – Smaller than Standard Shank *(continued)*



| Size (Inch) | Decimal Equiv. (Inch) | High Speed Steel | | | | Super Cobalt | | | |
|-------------|-----------------------|---------------------|-----------------------|-------------|--------|---------------------|-----------------------|-------------|------|
| | | Flute Length (Inch) | Overall Length (Inch) | Morse Taper | Code | Flute Length (Inch) | Overall Length (Inch) | Morse Taper | Code |
| 1-45/64 | 1.7031 | 10-1/8 | 15-3/4 | 4 | 612899 | - | - | - | - |
| 1-23/32 | 1.7188 | 10-1/8 | 15-3/4 | 4 | 612900 | - | - | - | - |
| 1-47/64 | 1.7344 | 10-3/8 | 16-1/4 | 4 | 612901 | - | - | - | - |
| 1-3/4 | 1.7500 | 10-3/8 | 16-1/4 | 4 | 612902 | - | - | - | - |
| 1-49/64 | 1.7656 | 10-3/8 | 16-1/4 | 4 | 612903 | - | - | - | - |
| 1-25/32 | 1.7812 | 10-3/8 | 16-1/4 | 4 | 612904 | - | - | - | - |
| 1-51/64 | 1.7969 | 10-3/8 | 16-1/4 | 4 | 612905 | - | - | - | - |
| 1-13/16 | 1.8125 | 10-3/8 | 16-1/4 | 4 | 612906 | - | - | - | - |
| 1-53/64 | 1.8281 | 10-3/8 | 16-1/4 | 4 | 612907 | - | - | - | - |
| 1-27/32 | 1.8438 | 10-3/8 | 16-1/4 | 4 | 612908 | - | - | - | - |
| 1-55/64 | 1.8594 | 10-1/2 | 16-1/2 | 4 | 612909 | - | - | - | - |
| 1-7/8 | 1.8750 | 10-1/2 | 16-1/2 | 4 | 612910 | - | - | - | - |
| 1-57/64 | 1.8906 | 10-1/2 | 16-1/2 | 4 | 612911 | - | - | - | - |
| 1-29/32 | 1.9062 | 10-1/2 | 16-1/2 | 4 | 612912 | - | - | - | - |
| 1-59/64 | 1.9219 | 10-5/8 | 15-5/8 | 4 | 612913 | - | - | - | - |
| 1-15/16 | 1.9375 | 10-5/8 | 16-5/8 | 4 | 612914 | - | - | - | - |
| 1-61/64 | 1.9531 | 10-5/8 | 16-5/8 | 4 | 612915 | - | - | - | - |
| 1-31/32 | 1.9688 | 10-5/8 | 16-5/8 | 4 | 612916 | - | - | - | - |
| 1-63/64 | 1.9844 | 10-5/8 | 16-5/8 | 4 | 612917 | - | - | - | - |
| 2 | 2.0000 | 10-5/8 | 16-5/8 | 4 | 612918 | - | - | - | - |
| 2-1/32 | 2.0312 | 10-3/8 | 16-1/4 | 4 | 612919 | - | - | - | - |
| 2-1/16 | 2.0625 | 10-1/4 | 16-1/4 | 4 | 612920 | - | - | - | - |
| 2-3/32 | 2.0938 | 10-1/4 | 16-1/4 | 4 | 612921 | - | - | - | - |
| 2-1/8 | 2.1250 | 10-1/4 | 16-1/4 | 4 | 612922 | - | - | - | - |
| 2-5/32 | 2.1562 | 10-1/4 | 16-1/4 | 4 | 612923 | - | - | - | - |
| 2-3/16 | 2.1875 | 10-1/4 | 16-1/4 | 4 | 612924 | - | - | - | - |
| 2-7/32 | 2.2188 | 10-1/8 | 16-1/8 | 4 | 612925 | - | - | - | - |
| 2-1/4 | 2.2500 | 10-1/8 | 16-1/8 | 4 | 612926 | - | - | - | - |
| 2-9/32 | 2.2812 | 10-1/8 | 16-1/8 | 4 | 612927 | - | - | - | - |
| 2-5/16 | 2.3125 | 10-1/8 | 16-1/8 | 4 | 612928 | - | - | - | - |
| 2-11/32 | 2.3438 | 10-1/8 | 16-1/8 | 4 | 612929 | - | - | - | - |
| 2-3/8 | 2.3750 | 10-1/8 | 16-1/8 | 4 | 612930 | - | - | - | - |
| 2-13/32 | 2.4062 | 11-1/4 | 17-1/4 | 4 | 612931 | - | - | - | - |
| 2-7/16 | 2.4375 | 11-1/4 | 17-1/4 | 4 | 612932 | - | - | - | - |
| 2-15/32 | 2.4688 | 11-1/4 | 17-1/4 | 4 | 612933 | - | - | - | - |
| 2-1/2 | 2.5000 | 11-1/4 | 17-1/4 | 4 | 612934 | - | - | - | - |
| 2-5/8 | 2.6250 | 11-7/8 | 18 | 4 | 612935 | - | - | - | - |
| 2-3/4 | 2.7500 | 12-3/4 | 19-1/8 | 4 | 612936 | - | - | - | - |
| 3-1/16 | 3.0625 | 14-1/4 | 22 | 5 | 612937 | - | - | - | - |
| 3-1/8 | 3.1250 | 14-1/4 | 22 | 5 | 612938 | - | - | - | - |
| 3-3/16 | 3.1875 | 14-1/4 | 22 | 5 | 612939 | - | - | - | - |
| 3-1/4 | 3.2500 | 15-1/4 | 23 | 5 | 612940 | - | - | - | - |
| 3-5/16 | 3.3125 | 15-1/4 | 23 | 5 | 612941 | - | - | - | - |
| 3-3/8 | 3.3750 | 15-1/4 | 23 | 5 | 612942 | - | - | - | - |
| 3-7/16 | 3.4375 | 15-1/4 | 23 | 5 | 612943 | - | - | - | - |
| 3-1/2 | 3.5000 | 16-1/4 | 24 | 5 | 612944 | - | - | - | - |
| 3-5/8 | 3.6250 | 16-1/4 | 24 | 5 | 612945 | - | - | - | - |
| 3-3/4 | 3.7500 | 16-1/4 | 24 | 5 | 612946 | - | - | - | - |
| 3-7/8 | 3.8750 | 16-1/4 | 24 | 5 | 612947 | - | - | - | - |