

Turning Inserts

Carbide – Positive Chipbreakers – CVD Coated



CCMT & CCMW – Positive 80° Rhombic



ANSI	CVD Coated Grade	Chipbreaker	ØI.C. (Inch)	Thickness (Inch)	Radius (Inch)	Code
CCMT2(1.5)1HF	YBC151	HF	0.250	0.094	0.016	573166
CCMT2(1.5)1HM	YBC151	HM	0.250	0.094	0.016	573182
CCMT2(1.5)2HM	YBC151	HM	0.250	0.094	0.031	573212
CCMT3(2.5)2HM	YBC251	HM	0.375	0.156	0.031	573290
CCMT432HR	YBD152	HR	0.500	0.187	0.031	573384
CCMW2(1.5)1	YBD151	–	0.250	0.094	0.016	573394

DCMT – Positive 55° Rhombic



ANSI	CVD Coated Grade	Chipbreaker	ØI.C. (Inch)	Thickness (Inch)	Radius (Inch)	Code
DCMT2(1.5)1HM	YBC251	HM	0.250	0.094	0.016	573840

SCMT – Positive Square



ANSI	CVD Coated Grade	Chipbreaker	ØI.C. (Inch)	Thickness (Inch)	Radius (Inch)	Code
SCMT3(2.5)1HM	YBC251	HM	0.375	0.156	0.016	574560

TCMT – Positive Triangular



ANSI	CVD Coated Grade	Chipbreaker	ØI.C. (Inch)	Thickness (Inch)	Radius (Inch)	Code
TCMT2(1.5)1HF	YBC251	HF	0.250	0.094	0.016	575150
TCMT2(1.5)1HM	YBC251	HM	0.250	0.094	0.016	575160

VBMT – Positive 35° Rhombic



ANSI	CVD Coated Grade	Chipbreaker	ØI.C. (Inch)	Thickness (Inch)	Radius (Inch)	Code
VBMT331HM	YBC251	HM	0.375	0.187	0.016	575656
VBMT332HM	YBC251	HM	0.375	0.187	0.031	575678