

Taper Shank Drills

High Speed Steel & Super Cobalt – Standard Shank *(continued)*



Size (Inch)	Decimal Equiv. (Inch)	High Speed Steel				Super Cobalt			
		Flute Length (Inch)	Overall Length (Inch)	Morse Taper	Code	Flute Length (Inch)	Overall Length (Inch)	Morse Taper	Code
2-7/32	2.2188	10-1/8	17-3/8	5	751558	-	-	-	-
2-1/4	2.2500	10-1/8	17-3/8	5	751559	-	-	-	-
2-9/32	2.2812	10-1/8	17-3/8	5	612673	-	-	-	-
2-5/16	2.3125	10-1/8	17-3/8	5	751560	-	-	-	-
2-11/32	2.3438	10-1/8	17-3/8	5	612674	-	-	-	-
2-3/8	2.3750	10-1/8	17-3/8	5	751561	-	-	-	-
2-13/32	2.4062	11-1/4	18-3/4	5	612675	-	-	-	-
2-7/16	2.4375	11-1/4	18-3/4	5	751562	-	-	-	-
2-15/32	2.4688	11-1/4	18-3/4	5	612676	-	-	-	-
2-1/2	2.5000	11-1/4	18-3/4	5	751563	-	-	-	-
2-17/32	2.5312	11-7/8	19-1/2	5	612677	-	-	-	-
2-9/16	2.5625	11-7/8	19-1/2	5	751564	-	-	-	-
2-19/32	2.5938	11-7/8	19-1/2	5	612678	-	-	-	-
2-5/8	2.6250	11-7/8	19-1/2	5	751565	-	-	-	-
2-21/32	2.6562	12-3/4	20-3/8	5	612679	-	-	-	-
2-11/16	2.6875	12-3/4	20-3/8	5	751566	-	-	-	-
2-23/32	2.7188	12-3/4	20-3/8	5	612680	-	-	-	-
2-3/4	2.7500	12-3/4	20-3/8	5	751567	-	-	-	-
2-25/32	2.7812	13-3/8	21-1/8	5	612681	-	-	-	-
2-13/16	2.8125	13-3/8	21-1/8	5	751568	-	-	-	-
2-27/32	2.8438	13-3/8	21-1/8	5	612682	-	-	-	-
2-7/8	2.8750	13-3/8	21-1/8	5	751569	-	-	-	-
2-29/32	2.9062	13-3/8	21-1/8	5	612683	-	-	-	-
2-15/16	2.9375	14	21-3/4	5	751570	-	-	-	-
2-31/32	2.9688	14	21-3/4	5	612684	-	-	-	-
3	3.0000	14	21-3/4	5	751571	-	-	-	-
3-1/16	3.0625	14-5/8	24-1/2	6	612685	-	-	-	-
3-1/8	3.1250	14-5/8	24-1/2	6	751572	-	-	-	-
3-3/16	3.1875	14-5/8	24-1/2	6	612686	-	-	-	-
3-1/4	3.2500	15-1/2	25-1/2	6	751573	-	-	-	-
3-5/16	3.3125	15-1/2	25-1/2	6	612687	-	-	-	-
3-3/8	3.3750	15-1/2	25-1/2	6	612688	-	-	-	-
3-7/16	3.4375	15-1/2	25-1/2	6	612689	-	-	-	-
3-1/2	3.5000	16-3/8	26-1/2	6	612690	-	-	-	-
3-5/8	3.6250	16-3/8	26-1/2	6	612691	-	-	-	-
3-3/4	3.7500	16-3/8	26-1/2	6	612692	-	-	-	-
3-7/8	3.8750	16-3/8	26-1/2	6	612693	-	-	-	-
4	4.0000	17-1/2	27-1/2	6	612694	-	-	-	-

High Speed Steel – Larger than Standard Shank



- High speed steel
- 118° point for general purpose applications

Size (Inch)	Decimal Equiv. (Inch)	Flute Length (Inch)	Overall Length (Inch)	Morse Taper	Code	Size (Inch)	Decimal Equiv. (Inch)	Flute Length (Inch)	Overall Length (Inch)	Morse Taper	Code
21/64	0.3281	3-1/2	7-3/8	2	612848	21/32	0.6562	5-1/8	9-3/4	3	751634
23/64	0.3594	3-1/2	7-3/8	2	612849	43/64	0.6719	5-3/8	10	3	751635
3/8	0.3750	3-1/2	7-3/8	2	751626	11/16	0.6875	5-3/8	10	3	751636
25/64	0.3906	3-5/8	7-1/2	2	751627	45/64	0.7031	5-5/8	10-1/4	3	751637
13/32	0.4062	3-5/8	7-1/2	2	751628	23/32	0.7188	5-5/8	10-1/4	3	751638
27/64	0.4219	3-7/8	7-3/4	2	751629	47/64	0.7344	5-7/8	10-1/2	3	751639
7/16	0.4375	3-7/8	7-3/4	2	751630	3/4	0.7500	5-7/8	10-1/2	3	751640
29/64	0.4531	4-1/8	8	2	751631	49/64	0.7656	6	10-5/8	3	751641
15/32	0.4688	4-1/8	8	2	751632	25/32	0.7812	6	10-5/8	3	751642
41/64	0.6406	5-1/8	9-3/4	3	751633	1	1.0000	6-3/8	12	4	751575
						1-1/32	1.0312	6-1/2	12-1/8	4	751576
						1-1/16	1.0625	6-5/8	12-1/4	4	751577