

Taper Shank Drills

High Speed Steel & Super Cobalt – Standard Shank (continued)



Size (Inch)	Decimal Equiv. (Inch)	High Speed Steel				Super Cobalt			
		Flute Length (Inch)	Overall Length (Inch)	Morse Taper	Code	Flute Length (Inch)	Overall Length (Inch)	Morse Taper	Code
1-17/64	1.2656	8-1/2	14-1/8	4	751521	8-1/2	14-1/8	4	613965
1-9/32	1.2812	8-1/2	14-1/8	4	751522	8-1/2	14-1/8	4	613966
1-19/64	1.2969	8-5/8	14-1/4	4	751523	8-5/8	14-1/4	4	613967
1-5/16	1.3125	8-5/8	14-1/4	4	751524	8-5/8	15-7/8	5	613968
1-21/64	1.3281	8-3/4	14-3/8	4	751525	8-3/4	14-3/8	4	613969
1-11/32	1.3438	8-3/4	14-3/8	4	751526	8-3/4	14-3/8	4	613970
1-23/64	1.3594	8-7/8	14-1/2	4	751527	8-7/8	14-1/2	4	613971
1-3/8	1.3750	8-7/8	14-1/2	4	751528	8-7/8	15-7/8	5	613972
1-25/64	1.3906	9	14-5/8	4	751529	9	14-5/8	4	613973
1-13/32	1.4062	9	14-5/8	4	751530	9	14-5/8	4	613974
1-27/64	1.4219	9-1/8	14-3/4	4	751531	9-1/8	14-3/4	4	613975
1-7/16	1.4375	9-1/8	14-3/4	4	751532	9-1/8	16-1/8	5	613976
1-29/64	1.4531	9-1/4	14-7/8	4	751533	9-1/4	14-7/8	4	613977
1-15/32	1.4688	9-1/4	14-7/8	4	751534	9-1/4	14-7/8	4	613978
1-31/64	1.4844	9-3/8	15	4	751535	9-3/8	15	4	613979
1-1/2	1.5000	9-3/8	15	4	751536	9-3/8	16-3/8	5	613980
1-33/64	1.5156	9-3/8	16-3/8	5	612654	–	–	–	–
1-17/32	1.5312	9-3/8	16-3/8	5	751537	–	–	–	–
1-35/64	1.5469	9-5/8	16-5/8	5	612655	–	–	–	–
1-9/16	1.5625	9-5/8	16-5/8	5	751538	–	–	–	–
1-37/64	1.5781	9-7/8	16-7/8	5	612656	–	–	–	–
1-19/32	1.5938	9-7/8	16-7/8	5	751539	–	–	–	–
1-39/64	1.6094	10	17	5	612657	–	–	–	–
1-5/8	1.6250	10	17	5	751540	10	17	5	613981
1-41/64	1.6406	10-1/8	17-1/8	5	612658	–	–	–	–
1-21/32	1.6562	10-1/8	17-1/8	5	612659	–	–	–	–
1-43/64	1.6719	10-1/8	17-1/8	5	612660	–	–	–	–
1-11/16	1.6875	10-1/8	17-1/8	5	751541	–	–	–	–
1-45/64	1.7031	10-1/8	17-1/8	5	612661	–	–	–	–
1-23/32	1.7188	10-1/8	17-1/8	5	751542	–	–	–	–
1-47/64	1.7344	10-1/8	17-1/8	5	612662	–	–	–	–
1-3/4	1.7500	10-1/8	17-1/8	5	751543	10-1/8	17-1/8	5	613982
1-49/64	1.7656	10-1/8	17-1/8	5	612663	–	–	–	–
1-25/32	1.7812	10-1/8	17-1/8	5	751544	–	–	–	–
1-51/64	1.7969	10-1/8	17-1/8	5	612664	–	–	–	–
1-13/16	1.8125	10-1/8	17-1/8	5	751545	10-1/8	17-1/8	5	613983
1-53/64	1.8281	10-1/8	17-1/8	5	612665	–	–	–	–
1-27/32	1.8438	10-1/8	17-1/8	5	751546	–	–	–	–
1-55/64	1.8594	10-3/8	17-3/8	5	612666	–	–	–	–
1-7/8	1.8750	10-3/8	17-3/8	5	751547	–	–	–	–
1-57/64	1.8906	10-3/8	17-3/8	5	612667	–	–	–	–
1-29/32	1.9062	10-3/8	17-3/8	5	751548	–	–	–	–
1-59/64	1.9219	10-3/8	17-3/8	5	612668	–	–	–	–
1-15/16	1.9375	10-3/8	17-3/8	5	751549	–	–	–	–
1-61/64	1.9531	10-3/8	17-3/8	5	612669	–	–	–	–
1-31/32	1.9688	10-3/8	17-3/8	5	751550	–	–	–	–
1-63/64	1.9844	10-3/8	17-3/8	5	612670	–	–	–	–
2	2.0000	10-3/8	17-3/8	5	751551	–	–	–	–
2-1/64	2.0156	10-3/8	17-3/8	5	612671	–	–	–	–
2-1/32	2.0312	10-3/8	17-3/8	5	751552	–	–	–	–
2-3/64	2.0469	10-1/4	17-3/8	5	612672	–	–	–	–
2-1/16	2.0625	10-1/4	17-3/8	5	751553	–	–	–	–
2-3/32	2.0938	10-1/4	17-3/8	5	751554	–	–	–	–
2-1/8	2.1250	10-1/4	17-3/8	5	751555	–	–	–	–
2-5/32	2.1562	10-1/4	17-3/8	5	751556	–	–	–	–
2-3/16	2.1875	10-1/4	17-3/8	5	751557	–	–	–	–