

Annular Cutter Holders

Straight, Morse Taper & R8 Shanks *(continued)*

Morse Taper Shank – Series 7981

Type	Shank Size (Inch)	Cutter Shank Size (Inch)	Gage Length (Inch)	Code
HEN-3	MT2	3/4	2	606309
HEN-3-6	MT2	3/4	6	606310
HEN-3-12	MT2	3/4	12	606311
HEN-4	MT3	3/4	2	606312
HEN-4-6	MT3	3/4	6	606313
HEN-4-12	MT3	3/4	12	606314

R8 Shank – Series 7982

Type	Shank Size (Inch)	Cutter Shank Size (Inch)	Gage Length (Inch)	Code
HEN-5	R8	3/4	1-3/4	606318
HEN-5-12	R8	3/4	12	606320

Bridge Reamer Holders

Square & Spline Drives

- No need to weld a nut to the back of bridge reamers
- Tools last longer by keeping reamer straight and rigid in the bridge reamer adapter
- Reamer is securely held in the bridge reamer holder until removed



Square Drive

Type	Drive Size (Inch)	Reamer Shank	Overall Length (Inch)	Code
HEN-2BRA	3/4	MT3	6	606325
HEN-3BRA	3/4	MT4	7	606326
HEN-4BRA	1	MT2	5-1/2	606327
HEN-5BRA	1	MT3	6-1/2	606328
HEN-6BRA	1	MT4	7-1/2	606329

Spline Drive

Type	Drive Size (Inch)	Reamer Shank	Overall Length (Inch)	Code
HEN-7BRA	#5	MT3	7-1/4	606330
HEN-8BRA	#5	MT4	8-1/2	606331

Hole Cutters

High Speed Steel

- Pilot drill supplied with each cutter
- Recommended for use in hand-held air or electric drill motors, as well as light drill press applications in sheet metal, thin wall tubing, steel plate, or any other large diameter shallow hole cutting
- Centers quickly and is held securely in position after the pilot drill has entered the work piece - cutter body then cuts a clean, burr-free hole
- With normal care tool life is significantly longer than other hole cutting tools
- Inexpensive sharpening will allow repeat use



Size (Inch)	No. of Flutes	3/8" Shank/ 3/16" Pilot	1/2" Shank/ 1/4" Pilot
		Code	Code
1/2	4	311041	311044
9/16	4	311042	311045
5/8	4	311043	311046
11/16	4	—	311047
3/4	4	—	311048
13/16	4	—	311049
7/8	4	—	311050
29/32	4	—	311051

Size (Inch)	No. of Flutes	3/8" Shank/ 3/16" Pilot	1/2" Shank/ 1/4" Pilot
		Code	Code
15/16	5	—	311052
1	5	—	311053
1-1/16	5	—	311054
1-1/8	5	—	311055
1-3/16	5	—	311056
1-1/4	5	—	311057
1-5/16	5	—	311058
1-3/8	5	—	311059

Size (Inch)	No. of Flutes	3/8" Shank/ 3/16" Pilot	1/2" Shank/ 1/4" Pilot
		Code	Code
1-1/2	5	—	311060
1-5/8	6	—	311061
1-3/4	6	—	311062
1-7/8	6	—	311063
2	6	—	311064

32nd, 64th and Metric sizes available