

Taper Shank Drills

High Speed Steel & Super Cobalt – Standard Shank *(continued)*



Size (Inch)	Decimal Equiv. (Inch)	High Speed Steel				Super Cobalt			
		Flute Length (Inch)	Overall Length (Inch)	Morse Taper	Code	Flute Length (Inch)	Overall Length (Inch)	Morse Taper	Code
25/64	0.3906	3-5/8	7	1	751466	3-5/8	7-1/2	2	613909
13/32	0.4062	3-5/8	7	1	751467	3-5/8	7-1/2	2	613910
27/64	0.4219	3-7/8	7-1/4	1	751468	3-7/8	7-3/4	2	613911
7/16	0.4375	3-7/8	7-1/4	1	751469	3-7/8	7-3/4	2	613912
29/64	0.4531	4-1/8	7-1/2	1	751470	4-1/8	8	2	613913
15/32	0.4688	4-1/8	7-1/2	1	751471	4-1/8	8	2	613914
31/64	0.4844	4-3/8	8-1/4	2	751472	4-3/8	8-1/4	2	613915
1/2	0.5000	4-3/8	8-1/4	2	751473	4-3/8	8-1/4	2	613916
33/64	0.5156	4-5/8	8-1/2	2	751474	4-5/8	8-1/2	2	613917
17/32	0.5312	4-5/8	8-1/2	2	751475	4-5/8	8-1/2	2	613918
35/64	0.5469	4-7/8	8-3/4	2	751476	4-7/8	8-3/4	2	613919
9/16	0.5625	4-7/8	8-3/4	2	751477	4-7/8	8-3/4	2	613920
37/64	0.5781	4-7/8	8-3/4	2	751478	4-7/8	8-3/4	2	613921
19/32	0.5938	4-7/8	8-3/4	2	751479	4-7/8	8-3/4	2	613922
39/64	0.6094	4-7/8	8-3/4	2	751480	4-7/8	8-3/4	2	613923
5/8	0.6250	4-7/8	8-3/4	2	751481	4-7/8	8-3/4	2	613924
41/64	0.6406	5-1/8	9	2	751482	5-1/8	9-3/4	3	613925
21/32	0.6562	5-1/8	9	2	751483	5-1/8	9-3/4	3	613926
43/64	0.6719	5-3/8	9-1/4	2	751484	5-3/8	10	3	613927
11/16	0.6875	5-3/8	9-1/4	2	751485	5-3/8	10	3	613928
45/64	0.7031	5-5/8	9-1/2	2	751486	5-5/8	10-1/4	3	613929
23/32	0.7188	5-5/8	9-1/2	2	751487	5-5/8	10-1/4	3	613930
47/64	0.7344	5-7/8	9-3/4	2	751488	5-7/8	10-1/2	3	613931
3/4	0.7500	5-7/8	9-3/4	2	751489	5-7/8	10-1/2	3	613932
49/64	0.7656	6	9-7/8	2	751490	6	10-5/8	3	613933
25/32	0.7812	6	9-7/8	2	751491	6	10-5/8	3	613934
51/64	0.7969	6-1/8	10-3/4	3	751492	6-1/8	10-3/4	3	613935
13/16	0.8125	6-1/8	10-3/4	3	751493	6-1/8	10-3/4	3	613936
53/64	0.8281	6-1/8	10-3/4	3	751494	6-1/8	10-3/4	3	613937
27/32	0.8438	6-1/8	10-3/4	3	751495	6-1/8	10-3/4	3	613938
55/64	0.8594	6-1/8	10-3/4	3	751496	6-1/8	10-3/4	3	613939
7/8	0.8750	6-1/8	10-3/4	3	751497	6-1/8	10-3/4	3	613940
57/64	0.8906	6-1/8	10-3/4	3	751498	6-1/8	10-3/4	3	613941
29/32	0.9062	6-1/8	10-3/4	3	751499	6-1/8	10-3/4	3	613942
59/64	0.9219	6-1/8	10-3/4	3	751500	6-1/8	10-3/4	3	613943
15/16	0.9375	6-1/8	10-3/4	3	751501	6-1/8	10-3/4	3	613944
61/64	0.9531	6-3/8	11	3	751502	6-3/8	11	3	613945
31/32	0.9688	6-3/8	11	3	751503	6-3/8	11	3	613946
63/64	0.9844	6-3/8	11	3	751504	6-3/8	11	3	613947
1	1.0000	6-3/8	11	3	751505	6-3/8	11	3	613948
1-1/64	1.0156	6-1/2	11-1/8	3	751506	6-1/2	12-1/8	4	613949
1-1/32	1.0312	6-1/2	11-1/8	3	751507	6-1/2	12-1/8	4	613950
1-3/64	1.0469	6-5/8	11-1/4	3	751508	6-5/8	12-1/4	4	613951
1-1/16	1.0625	6-5/8	11-1/4	3	751509	6-5/8	12-1/4	4	613952
1-5/64	1.0781	6-7/8	12-1/2	4	751510	6-7/8	12-1/2	4	613953
1-3/32	1.0938	6-7/8	12-1/2	4	751511	6-7/8	12-1/2	4	613954
1-7/64	1.1094	7-1/8	12-3/4	4	751512	7-1/8	12-3/4	4	613955
1-1/8	1.1250	7-1/8	12-3/4	4	751513	7-1/8	12-3/4	4	613956
1-9/64	1.1406	7-1/4	12-7/8	4	751514	7-1/4	12-7/8	4	613957
1-5/32	1.1562	7-1/4	12-7/8	4	612653	7-1/4	12-7/8	4	613958
1-11/64	1.1719	7-3/8	13	4	751515	7-3/8	13	4	613959
1-3/16	1.1875	7-3/8	13	4	751516	7-3/8	13	4	613960
1-13/64	1.2031	7-1/2	13-1/8	4	751517	7-1/2	13-1/8	4	613961
1-7/32	1.2188	7-1/2	13-1/8	4	751518	7-1/2	13-1/8	4	613962
1-15/64	1.2344	7-7/8	13-1/2	4	751519	7-7/8	13-1/2	4	613963
1-1/4	1.2500	7-7/8	13-1/2	4	751520	7-7/8	13-1/2	4	613964