

## Boring Bar Holders

### Square

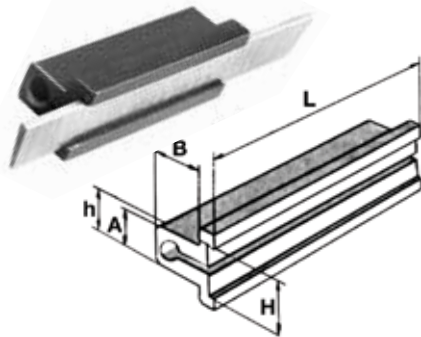


| Model  | Holder Size (Inch)  | Bar Size (Inch) | Code   |
|--------|---------------------|-----------------|--------|
| BH/3-8 | 9/16 x 9/16 x 2-1/4 | 3/8             | 180281 |
| BH/1-2 | 3/4 x 3/4 x 3       | 1/2             | 180282 |
| BH/5-8 | 7/8 x 7/8 x 3-1/4   | 5/8             | 180283 |
| BH/3-4 | 1 x 1 x 3-1/4       | 3/4             | 180284 |

## Part-Off Tools

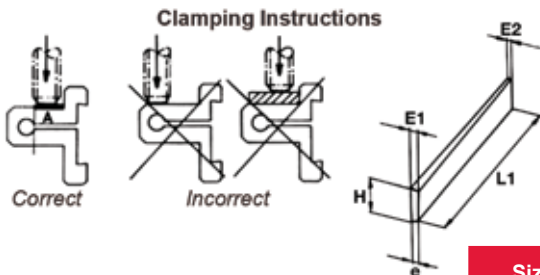
### Holder & Blades

#### Holders – Model 259



| Size | H (Inch) | h (Inch) | A (Inch) | B (Inch) | L (Inch) | Code   |
|------|----------|----------|----------|----------|----------|--------|
| 1    | 1/2      | 1/2      | 1/2      | 9/16     | 2-3/4    | 515411 |
| 2    | 11/16    | 1/2      | 1/2      | 1/2      | 2-3/4    | 515412 |
| 3    | 1        | 7/8      | 13/16    | 3/4      | 3-1/8    | 515413 |

#### Blades – for Model 259



- Made of a special high speed steel with 5% cobalt
- Extremely wear resistant
- Side clearance and back tapered from front to back for minimum friction on deep cuts

| Size | H (Inch) | L1 (Inch) | E1 (Inch) | E2 (Inch) | e (Inch) | Code   |
|------|----------|-----------|-----------|-----------|----------|--------|
| 1    | 1/2      | 4         | 0.118     | 0.087     | 0.085    | 515421 |
| 2    | 11/16    | 5-1/2     | 0.157     | 0.110     | 0.107    | 515422 |
| 3    | 1        | 6         | 0.177     | 0.125     | 0.108    | 515423 |

Blade size 3 will fit holder size 3

## Part-Off Blades

### High Speed Steel

- T-shaped
- Ground



Not compatible with holders above

| Style | Size W x H (Inch) | Length (Inch) | Code   | Style | Size W x H (Inch) | Length (Inch) | Code   |
|-------|-------------------|---------------|--------|-------|-------------------|---------------|--------|
| P1    | 1/16 x 1/2        | 4-1/2         | 516101 | P5N   | 5/32 x 7/8        | 6             | 516111 |
| P2    | 3/32 x 1/2        | 4-1/2         | 516102 | P4X   | 5/32 x 1-1/8      | 6-1/2         | 516112 |
| P3N   | 3/32 x 11/16      | 5             | 516103 | P5S   | 3/16 x 11/16      | 5             | 516113 |
| P3S   | 1/8 x 1/2         | 4-1/2         | 516104 | P5W   | 3/16 x 3/4        | 5             | 516114 |
| P3    | 1/8 x 11/16       | 5             | 516105 | P5    | 3/16 x 7/8        | 6             | 516115 |
| P3W   | 1/8 x 3/4         | 5             | 516106 | P8    | 3/16 x 1-1/8      | 6-1/2         | 516116 |
| P5X   | 1/8 x 7/8         | 6             | 516107 | P6    | 1/4 x 7/8         | 6             | 516117 |
| P8X   | 1/8 x 1-1/8       | 6-1/2         | 516108 | P9    | 1/4 x 1-1/8       | 6-1/2         | 516118 |
| P4    | 5/32 x 11/16      | 5             | 516109 |       |                   |               |        |
| P4W   | 5/32 x 3/4        | 5             | 516110 |       |                   |               |        |