









Blade Index (continued)

Blade Name	Description	Blade Work direction shown	Applications										Materials										
			Straight Edge	Hole Edge	Outer Edge	Cross Hole Both Edges	Hole Back Edge	Hole Inner Surface	Flat Surface	Sheet	Slot/Keyway	Inner Straight Corners	Steel	Aluminum	Copper	Brass	Cast Iron	Stainless Steel	Hardened Steel	Plastics	Carbide and Glass		
R10	Double-sided, round high speed steel blade. A-side for spiral chips and B-side for powdery chips.	 550933	●									●				A ●	A ●	A ●	B ●	B ●	A ●	A ●	B ●
R20	Double-edged, round high speed steel blade for massive deburring tasks on materials with spiral chips.	 550934	●									●				●	●	●			●	●	
R30	Produces arc-shaped finish on materials up to 0.63" (16mm) thick. Use 1xR30 for one straight edge or two at once to deburr both edges simultaneously.	 550935	●									●				●	●	●			●	●	
BUS1 (US1)	Fine finishing triangular scraper.	 550943					●	●	●							●	●	●	●	●	●	●	●
BUS2 (US2)	Fine finishing flat scraper.	 550944								●			●	●	●	●	●	●	●	●	●	●	●
BUS4 (US4)	Fine finishing hooked corner scraper.	 550946								●			●	●	●	●	●	●	●	●	●	●	●
Q10	Double sided deburring ceramic blade.	 550723	●								●											●	
Q11	Double sided deburring. Curved ceramic blade for curved edges and small ridges.	 550728	●																			●	

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B1	550631	B32	550635	E111P	550730	F12	550870
B-N1	550831	B50C	550842	E120	550875	F20	550872
B10	550832	B60	550844	E200	550860	F30	550874
B10C	550833	B70	550846	E200P	550640	F26X	550973
B10D	550835	C40	550848	E200C	550861	G10	550889
B10L	550644	C42	550850	E250	550867	G20	550891
B10P	550633	C50	550938	E300	550862	G30C	550914
B10PL	550647	C60	550939	E300P	550641	G40C	550893
B10S	550632	D80C	550852	E320	550642	K10C	550899
B11	550834	D82C	550856	E350	550864	L10	550922
B11P	550729	D85	550854	E500C	550865	R10	550933
B12	550836	E100	550858	E600	550866	R20	550934
B12P	550630	E100C	550859	E601	550868	R30	550935
B20	550838	E100D	550639	E700	550876	BUS1 (US1)	550943
B20C	550839	E100L	550645	E720	550877	BUS2 (US2)	550944
B20P	550634	E100P	550638	E750	550878	BUS4 (US4)	550946
B25	550841	E100S	550637	E755	550970	Q10	550723
B25C	550843	E110	550863	E800	550971	Q11	550728
B30	550840	E110P	550643	E10	550636		
B30P	550845	E111	550869	ES10	550857		