















## Blade Index (continued)

Blade Name	Description	Blade <i>Work direction shown</i>	Applications									Materials									
			Straight Edge	Hole Edge	Outer Edge	Cross Hole Both Edges	Hole Back Edge	Hole Inner Surface	Flat Surface	Sheet	Slot/Keyway	Inner Straight Corners	Steel	Aluminum	Copper	Brass	Cast Iron	Stainless Steel	Hardened Steel	Plastics	Carbide and Glass
E755	High speed steel for deburring corner edges of 0.04" (1mm) high steps.	 550970	●										●	●	●	●	●			●	
E800	High speed steel for materials with spiral chips. Removes burrs from corner edges of shallow steps.	 550971	●	●									●	●	●		●			●	
E10	Long lasting, cobalt enriched for materials with spiral chips. Ideal for heavy duty jobs.	 550636	●	●									●	●	●		●			●	
ES10	High speed steel durable blade. S10 geometry.	 550857	●	●									●	●	●					●	
F12	Countersink for hole edges with up to 0.47" (12mm) diameter.	 550870		●									●	●	●	●	●			●	
F20	Countersink for hole edges with up to 0.78" (20mm) diameter.	 550872		●									●	●	●	●	●			●	
F30	Countersink for hole edges with up to 1.18" (30mm) diameter.	 550874		●									●	●	●	●	●			●	
F26X	For external chamfering of pipes, tubes and other items with up to 1.02" (26mm) diameter.	 550973			●								●	●	●	●	●			●	
G10	High speed steel. Deburrs slots up to 0.6" (15mm) wide.	 550889								●			●	●	●	●	●			●	
G20	High speed steel, four cutting corners. For slots up to 0.4" (10mm) wide.	 550891								●			●	●	●	●	●			●	
G30C	Solid carbide, three cutting corners. Cleans corners and removes radii after machining for smooth flush mating of adjoining faces.	 550914									●		●	●	●	●	●			●	●
G40C	Carbide, four cutting corners. For slots up to 0.4" (10mm) wide.	 550893								●			●	●	●	●	●			●	●
K10C	Double-edged, carbide. Deburrs surfaces up to 1.91" (50mm) wide.	 550899									●		●	●	●	●	●			●	
L10	HSS, four cutting edges. Removes burrs from external edges, OD 0.78" (20mm) and up. A-side - spiral chips, B-side - powdery chips.	 550922			●								●	●	●	●	●	●		●	●

DEBURRING TOOLS & BURRS