

Blade Index (continued)

Blade Name	Description	Blade Work direction shown	Applications										Materials									
			Straight Edge	Hole Edge	Outer Edge	Cross Hole Both Edges	Hole Back Edge	Hole Inner Surface	Flat Surface	Sheet	Slot/Keyway	Inner Straight Corners	Steel	Aluminum	Copper	Brass	Cast Iron	Stainless Steel	Hardened Steel	Plastics	Carbide and Glass	
E200	High speed steel for materials with powdery chips. Rotates clockwise and counterclockwise.	 550860	●	●														●	●		●	
E200P	PVD TiN coated for high wear resistance. E200 geometry.	 550640	●	●														●	●		●	
E200C	Wear resistant carbide. E200 geometry.	 550861	●	●														●	●		●	
E250	Special design for plastics. Very thin, heavy duty.	 550867	●	●										●	●	●					●	
E300	High speed steel for materials with spiral chips. Simultaneous deburring of inside and outside holes up to 0.24" (6mm) thick.	 550862				●								●	●	●						
E300P	PVD TiN coated for high wear resistance. E300 geometry.	 550641				●								●	●	●		●			●	
E320	HSS for materials with powdery chips. Simultaneous deburring of inside and outside holes up to 0.24" (6mm) thick. Rotates clockwise and counterclockwise.	 550642				●											●	●			●	
E350	High speed steel for materials with powdery chips. Rotates clockwise and counterclockwise	 550864	●															●	●		●	
E500C	Carbide tipped scribe. May be reground.	 550865															●	●	●	●	●	●
E600	High speed steel. Removes burrs from back edges of holes up to 0.78" (20mm) thick.	 550866					●										●	●	●		●	
E601	Extra long high speed steel. Removes burrs from back edges of holes up to 1.57" (40mm) thick.	 550868					●										●	●	●		●	
E700	High speed steel for materials with spiral chips. Excellent for deburring and scraping inside thick-walled holes and cross-holes.	 550876					●	●									●	●	●		●	
E720	HSS for materials with powdery chips. For deburring and scraping inside thick-walled holes and cross-holes. Rotates clockwise and counterclockwise.	 550877					●	●									●	●			●	
E750	High speed steel. Special design for deburring rubber and soft plastics without poking or sticking into workpiece.	 550878	●	●																	●	