












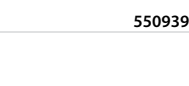


Blade Index (continued)

Blade Name	Description	Blade Work direction shown	Applications										Materials									
			Straight Edge	Hole Edge	Outer Edge	Cross Hole Both Edges	Hole Back Edge	Hole Inner Surface	Flat Surface	Sheet	Slot/Keyway	Inner Straight Corners	Steel	Aluminum	Copper	Brass	Cast Iron	Stainless Steel	Hardened Steel	Plastics	Carbide and Glass	
B20C	Solid carbide. Rotates clockwise and counterclockwise.	 550839	●	●														●	●	●	●	
B20P	PVD TiN coated for high wear resistance. Rotates clockwise and counterclockwise.	 550634	●	●														●	●	●	●	
B25	Thin nose. Special design for plastics.	 550841	●	●														●	●	●	●	
B25C	Solid carbide, thin nose. Special design for abrasive plastics.	 550843	●	●														●	●	●	●	
B30	Simultaneously deburrs inside and outside holes up to 0.16" (4mm) thick.	 550840				●												●	●	●	●	
B30P	PVD TiN coated for high wear resistance. B30 geometry.	 550845				●												●	●	●	●	
B32	Rotates clockwise and counterclockwise. B30 geometry.	 550635				●												●	●	●	●	
B50C	Carbide tipped scriber. May be reground.	 550842									●							●	●	●	●	●
B60	High speed steel. Removes burrs from back edge of holes up to 0.78" (20mm) thick.	 550844				●												●	●	●	●	
B70	Carbide tipped. Deburrs sheet metal up to 0.14" (3.5mm) thick.	 550846									●							●	●	●	●	●
C40	Small, 0.16" (4mm), triangular high speed steel scraper for precision work.	 550848					●	●	●									●	●	●	●	●
C42	Standard size, 0.31" (8mm), triangular high speed steel scraper.	 550850					●	●	●									●	●	●	●	●
C50	Double-sided, 0.30" (7.8mm), triangular scraper.	 550938					●	●	●									●	●	●	●	●
C60	Double-sided, 0.19" (4.8mm), triangular scraper.	 550939					●	●	●									●	●	●	●	●