















Blade Index

Blade Name	Description	Blade <i>Work direction shown</i>	Applications									Materials								
			Straight Edge	Hole Edge	Outer Edge	Cross Hole Both Edges	Hole Back Edge	Hole Inner Surface	Flat Surface	Sheet	Slot/Keyway	Inner Straight Corners	Steel	Aluminum	Copper	Brass	Cast Iron	Stainless Steel	Hardened Steel	Plastics
B1	Tough, long lift cobalt blade. N1 geometry.	 550631	●	●									●	●	●		●		●	
B-N1	High speed steel. N1 geometry.	 550831	●	●									●	●	●				●	
B10	High speed steel. Deburrs materials with spiral chips.	 550832	●	●									●	●	●				●	
B10C	Solid carbide. B10 geometry.	 550833	●	●									●	●	●			●	●	
B10D	Diamond coated. B10 geometry.	 550835	●	●																●
B10L	B10 for left-handed users.	 550644	●	●									●	●	●				●	
B10P	PVD TiN coated for high wear resistance. B10 geometry.	 550633	●	●									●	●	●		●		●	
B10PL	B10 coated with PVD TiN for left-handed users.	 550647	●	●									●	●	●		●		●	
B10S	Long lasting, cobalt enriched. B10 geometry.	 550632	●	●									●	●	●		●		●	
B11	Extra thin, high speed steel. Deburrs holes with minimum diameter of 0.08" (2mm).	 550834	●	●									●	●	●				●	
B11P	PVD TiN coated for high wear resistance. B11 geometry.	 550729	●	●									●	●	●		●		●	
B12	Short nose, high speed steel.	 550836	●	●									●	●	●				●	
B12P	Short nose, PVD TiN coated for high wear resistance.	 550630	●	●									●	●	●		●		●	
B20	High speed steel. Rotates clockwise and counterclockwise.	 550838	●	●												●	●		●	