

Metric Keyway Broaches

High Speed Steel & TiN Coated



Keyway Width (mm)	Broach Dimensions (Inch)	Standard Keys (mm)	No. of Shims INCLUDED	Tooth Pitch (Inch)	Minimum Length of Cut (Inch)	Maximum Length of Cut (Inch)	HSS	TiN Coated
							Code	Code
2 A	1/8 x 5	2 x 2	0	3/16	13/64	1-1/8	605637	605653
3 A	1/8 x 5	3 x 3	1	3/16	13/64	1-1/8	605638	605654
4 B1	1/4 x 6-3/4	4 x 4	1	9/32	19/64	1-11/16	605639	605655
5 B1	1/4 x 6-3/4	5 x 5	1	9/32	19/64	1-11/16	605640	605656
5 C	3/8 x 11-3/4	5 x 5	1	3/8	25/64	2-1/2	605641	605657
6 C	3/8 x 11-3/4	6 x 6	1	3/8	25/64	2-1/2	605642	605658
8 C	3/8 x 11-3/4	8 x 7	2	3/8	25/64	2-1/2	605643	605659
10 D	9/16 x 13-7/8	10 x 8	2	5/8	1	6	605644	605660
12 D	9/16 x 13-7/8	12 x 8	2	5/8	1	6	605645	605661
14 D	9/16 x 13-7/8	14 x 9	2	5/8	1	6	605646	605662
16 E	3/4 x 15-1/2	16 x 10	3	5/8	1	6	605647	605663
18 E	3/4 x 15-1/2	18 x 11	3	5/8	1	6	605648	605664
20 F	1 x 20-1/4	20 x 12	3	5/8	1	6	605649	605665
22 F	1 x 20-1/4	22 x 14	4	5/8	1	6	605650	605666
24 F	1 x 20-1/4	24 x 14	5	5/8	1	6	605651	-
25 F	1 x 20-1/4	25 x 14	4	5/8	1	6	605652	-

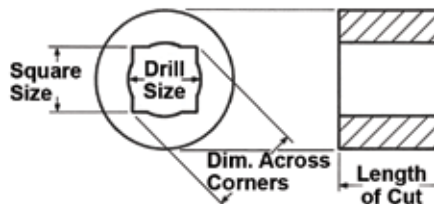
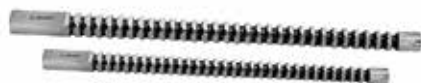
Metric Broach Shims



Broach Size	Shim Thickness (Inch)	Code	Broach Size	Shim Thickness (Inch)	Code	Broach Size	Shim Thickness (Inch)	Code
3 A	0.0310	605667	10 D	0.0560	605673	22 F	0.0560	605679
4 B1	0.0380	605668	12 D	0.0560	605674	24 F	0.0625	605680
5 B1	0.0500	605669	14 D	0.0625	605675	25 F	0.0560	605681
5 C	0.0470	605670	16 E	0.0560	605676			
6 C	0.0625	605671	18 E	0.0560	605677			
8 C	0.0500	605672	20 F	0.0625	605678			

Metric Square Broaches

High Speed Steel



Square Size (mm)	Tolerances Dec. Equiv. (Inch)	Broach Length (Inch)	Pilot Diameter (Inch)	Drill Size (mm)	Minimum Length of Cut (Inch)	Maximum Length of Cut (Inch)	Code
4	0.1575 - 0.1580	5-1/8	0.1614	4.10	1/4	1/2	605682
5	0.1968 - 0.1973	6-1/2	0.2047	5.20	1/4	1/2	605683
6	0.2362 - 0.2367	6-11/16	0.2510	6.40	1/4	3/4	605684
7	0.2756 - 0.2764	8	0.2913	7.40	3/8	1	605685
8	0.3150 - 0.3156	7-1/8	0.3307	8.40	3/8	1	605686
10	0.3937 - 0.3943	10-1/8	0.4094	10.40	3/8	1-1/4	605687
12	0.4724 - 0.4731	12	0.5039	12.80	1/2	1-3/8	605688
14	0.5512 - 0.5519	14-3/4	0.5826	14.80	1/2	1-1/2	605689