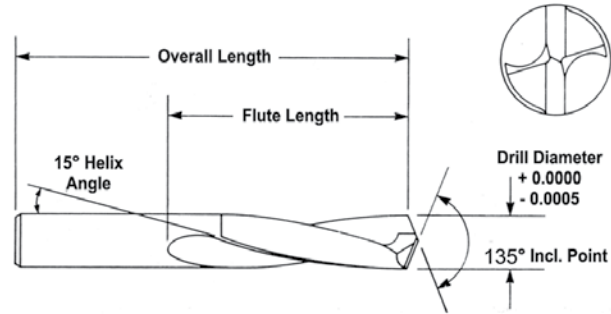


## Screw Machine Length Drills

Inch, Metric, Wire Gage & Letter Sizes – Solid Carbide – 135° Split Point



- For use on work hardening and gummy materials, titanium, inconel, cast iron, and stainless steel



Size	Decimal Equivalent (Inch)	Flute Length	Overall Length	Code
60	0.0400	3/8	1-1/2	952630
59	0.0410	3/8	1-1/2	952628
58	0.0420	3/8	1-1/2	952626
57	0.0430	3/8	1-1/2	952624
56	0.0465	3/8	1-1/2	952622
55	0.0520	3/8	1-1/2	952620
54	0.0550	3/8	1-1/2	952618
1.5 mm	0.0591	9.5 mm	38.1 mm	952702
53	0.0595	3/8	1-1/2	952616
1/16	0.0625	3/8	1-1/2	952386
52	0.0635	3/8	1-1/2	952614
51	0.0670	3/8	1-1/2	952612
50	0.0700	3/8	1-1/2	952610
49	0.0730	3/8	1-1/2	952608
48	0.0760	1/2	1-1/2	952606
5/64	0.0781	1/2	1-1/2	952388
47	0.0785	1/2	1-1/2	952604
2 mm	0.0787	12.7 mm	38.1 mm	952704
46	0.0810	1/2	1-1/2	952602
45	0.0820	1/2	1-1/2	952600
44	0.0860	1/2	2	952598
43	0.0890	1/2	2	952596
42	0.0935	1/2	2	952594
3/32	0.0938	1/2	2	952390
41	0.0960	1/2	2	952592
40	0.0980	5/8	2	952590
2.5 mm	0.0984	15.9 mm	50.8 mm	952706
39	0.0995	5/8	2	952588
38	0.1015	5/8	2	952586
37	0.1040	5/8	2	952584
36	0.1065	5/8	2	952582
7/64	0.1094	5/8	2	952392
35	0.1100	5/8	2	952580
34	0.1110	5/8	2	952578
33	0.1130	5/8	2	952576
32	0.1160	5/8	2	952574
3 mm	0.1181	15.9 mm	50.8 mm	952708
31	0.1200	5/8	2	952572
1/8	0.1250	5/8	2	952394
30	0.1285	5/8	2	952570
29	0.1360	5/8	2	952568
3.5 mm	0.1378	15.9 mm	50.8 mm	952710
28	0.1405	5/8	2	952566
9/64	0.1406	5/8	2	952396
27	0.1440	5/8	2	952564
26	0.1470	5/8	2	952562
25	0.1495	5/8	2	952560
24	0.1520	5/8	2	952558

Size	Decimal Equivalent (Inch)	Flute Length	Overall Length	Code
23	0.1540	5/8	2	952556
5/32	0.1563	3/4	2	952398
22	0.1570	3/4	2	952554
4 mm	0.1575	19.1 mm	50.8 mm	952712
21	0.1590	3/4	2	952552
20	0.1610	3/4	2	952550
19	0.1660	3/4	2-1/8	952548
18	0.1695	3/4	2-1/8	952546
11/64	0.1719	3/4	2-1/8	952400
17	0.1730	3/4	2-1/8	952544
16	0.1770	3/4	2-1/8	952542
4.5 mm	0.1772	19.1 mm	54 mm	952714
15	0.1800	3/4	2-3/16	952540
14	0.1820	3/4	2-3/16	952538
13	0.1850	3/4	2-3/16	952536
3/16	0.1875	3/4	2-3/16	952402
12	0.1890	3/4	2-3/16	952534
11	0.1910	3/4	2-3/16	952532
10	0.1935	3/4	2-3/16	952530
9	0.1960	3/4	2-1/4	952528
5 mm	0.1969	19.1 mm	57.2 mm	952716
8	0.1990	3/4	2-1/4	952526
7	0.2010	3/4	2-1/4	952524
13/64	0.2031	3/4	2-1/4	952404
6	0.2040	3/4	2-1/4	952522
5	0.2055	3/4	2-1/4	952520
4	0.2090	3/4	2-1/4	952518
3	0.2130	1	2-1/2	952516
5.5 mm	0.2165	25.4 mm	63.5 mm	952718
7/32	0.2188	1	2-1/2	952406
2	0.2210	1	2-1/2	952514
1	0.2280	1	2-1/2	952512
A	0.2340	1	2-1/2	952452
15/64	0.2344	1	2-1/2	952408
6 mm	0.2362	5.4 mm	63.5 mm	952720
B	0.2380	1	2-1/2	952454
C	0.2420	1	2-1/2	952456
D	0.2460	1	2-1/2	952458
1/4 (E)	0.2500	1	2-1/2	952410
E	0.2500	1	2-1/2	952460
6.5 mm	0.2559	25.4 mm	63.5 mm	952722
F	0.2570	1	2-1/2	952462
G	0.2610	1	2-1/2	952464
17/64	0.2656	1	2-1/2	952412
H	0.2660	1	2-1/2	952466
I	0.2720	1	2-1/2	952468
7 mm	0.2756	25.4 mm	63.5 mm	952724
J	0.2770	1	2-1/2	952470