

## High Helix Cutters

High Speed Steel – 2 Flute – For Machining Aluminum

### Regular Length



Cutter Diameter (Inch)	Shank Diameter (Inch)	Length of Cut (Inch)	Overall Length (Inch)	Code	Cutter Diameter (Inch)	Shank Diameter (Inch)	Length of Cut (Inch)	Overall Length (Inch)	Code
1/4	3/8	5/8	2-7/16	704264	3/4	3/4	1-5/8	3-7/8	704270
5/16	3/8	3/4	2-1/2	704265	7/8	7/8	1-7/8	4-1/8	704271
3/8	3/8	3/4	2-1/2	704266	1	1	2	4-1/2	704272
7/16	3/8	1	2-11/16	704267	1-1/4	1-1/4	2	4-1/2	704273
1/2	1/2	1-1/4	3-1/4	704268	1-1/2	1-1/4	2	4-1/2	704274
5/8	5/8	1-5/8	3-3/4	704269	1-3/4	1-1/4	2	4-1/2	704275
					2	1-1/4	2	4-1/2	704276

### Long Length



Cutter Diameter (Inch)	Shank Diameter (Inch)	Length of Cut (Inch)	Overall Length (Inch)	Code	Cutter Diameter (Inch)	Shank Diameter (Inch)	Length of Cut (Inch)	Overall Length (Inch)	Code
1/4	3/8	1-1/4	3-1/8	704277	3/4	3/4	3	5-1/4	704283
5/16	3/8	1-3/8	3-1/8	704278	1	1	4	6-1/2	704284
3/8	3/8	1-1/2	3-1/4	704279	1-1/4	1-1/4	4	6-1/2	704285
7/16	1/2	1-3/4	3-3/4	704280	1-1/2	1-1/4	4	6-1/2	704286
1/2	1/2	2	4	704281	2	1-1/4	4	6-1/2	704287
5/8	5/8	2-1/2	4-5/8	704282					

### Extra Long Length



Cutter Diameter (Inch)	Shank Diameter (Inch)	Length of Cut (Inch)	Overall Length (Inch)	Code	Cutter Diameter (Inch)	Shank Diameter (Inch)	Length of Cut (Inch)	Overall Length (Inch)	Code
1/4	3/8	1-3/4	3-9/16	704288	5/8	5/8	4	6-1/8	704292
5/16	3/8	2	3-3/4	704289	3/4	3/4	4	6-1/4	704293
3/8	3/8	2-1/2	4-1/4	704290	1	1	6	8-1/2	704294
1/2	1/2	3	5	704291	1-1/4	1-1/4	6	8-1/2	704295
					1-1/2	1-1/4	8	10-1/2	704296