



Round Dies

High Speed Steel – Adjustable – Split
Machine Screw, Fractional, NPT Pipe & Metric Sizes

Metric Sizes (continued)

Size (mm)	Pitch (mm)	Die Diameter (Inch)	Code	Size (mm)	Pitch (mm)	Die Diameter (Inch)	Code	Size (mm)	Pitch (mm)	Die Diameter (Inch)	Code
10	1.25	1	601623	14	1.00	1-1/2	601639	20	2.50	2	601655
10	1.50	1	601624	14	1.25	1-1/2	601640	22	1.00	2	601656
11	1.50	1	601625	14	1.50	1-1/2	601641	22	1.50	2	601657
12	1.00	1	601626	14	2.00	1-1/2	601642	22	2.00	2	601658
9	1.00	1-1/2	601627	15	1.50	1-1/2	601643	22	2.50	2	601659
9	1.25	1-1/2	601628	16	1.00	1-1/2	601644	24	1.50	2	601660
10	0.75	1-1/2	601629	16	1.50	1-1/2	601645	24	2.00	2	601661
10	1.00	1-1/2	601630	16	2.00	1-1/2	601646	24	3.00	2	601662
10	1.25	1-1/2	601631	17	1.50	1-1/2	601647	27	2.00	2	601663
10	1.50	1-1/2	601632	18	1.50	1-1/2	601648	27	3.00	2	601664
11	1.00	1-1/2	601633	18	2.00	1-1/2	601649	28	1.50	2	601665
11	1.50	1-1/2	601634	18	2.50	1-1/2	601650	30	1.50	2	601666
12	1.00	1-1/2	601635	20	1.50	1-1/2	601651	30	2.00	2	601667
12	1.25	1-1/2	601636	20	2.50	1-1/2	601652	30	3.50	2	601668
12	1.50	1-1/2	601637	20	1.50	2	601653				
12	1.75	1-1/2	601638	20	2.00	2	601654				



Hexagonal Dies

Carbon Steel – Rethreading
Machine Screw, Fractional, NPT Pipe & Metric Sizes

Machine Screw & Fractional Sizes

Size	Threads per Inch	Code	Size	Threads per Inch	Code	Size	Threads per Inch	Code	Size	Threads per Inch	Code
2	56	311787	12	28	311799	9/16	18	311811	1-1/8	7	311823
4	40	311788	1/4	20	311800	5/8	11	311812	1-1/8	12	311824
4	48	311789	1/4	28	311801	5/8	18	311813	1-1/4	7	311825
5	40	311790	5/16	18	311802	11/16	11	311814	1-1/4	12	311826
5	44	311791	5/16	24	311803	11/16	16	311815	1-3/8	6	311827
6	32	311792	3/8	16	311804	3/4	10	311816	1-3/8	12	311828
6	40	311793	3/8	24	311805	3/4	16	311817	1-1/2	6	311829
8	32	311794	7/16	14	311806	7/8	9	311818	1-1/2	12	311830
8	36	311795	7/16	20	311807	7/8	14	311819	1-3/4	5	311831
10	24	311796	1/2	13	311808	1	8	311820	2	4-1/2	311832
10	32	311797	1/2	20	311809	1	12	311821	2-1/4	4-1/2	311833
12	24	311798	9/16	12	311810	1	14	311822	2-1/2	4	311834

NPT Pipe Sizes

Size (Inch)	Threads per Inch	Code	Size (Inch)	Threads per Inch	Code	Size (Inch)	Threads per Inch	Code
1/8	27	311874	3/8	18	311876	3/4	14	311878
1/4	18	311875	1/2	14	311877	1	11-1/2	311879