

Jobber Length Drills

Inch, Metric & Wire Gage Sizes – Carbide Tipped – 118° Point



- Designed for production drilling of cast iron, non-ferrous metals, composites, plastics, and non-metals (Not normally recommended for drilling steels)
- Carbide tips are high temperature brazed to hardened high speed steel bodies
- Choose carbide tipped design when setup rigidity is difficult to maintain and where cost control is indicated and regrind life is not a significant factor

Size	Decimal Equivalent (Inch)	Flute Length (Inch)	Overall Length (Inch)	Code	Size	Decimal Equivalent (Inch)	Flute Length (Inch)	Overall Length (Inch)	Code
32	0.1160	1-5/8	2-3/4	555101	15/64	0.2344	2-3/4	4	555141
31	0.1200	1-5/8	2-3/4	555102	B	0.2380	2-3/4	4	555142
1/8	0.1250	1-5/8	2-3/4	555103	C	0.2420	2-3/4	4	555143
30	0.1285	1-5/8	2-3/4	555104	D	0.2460	2-3/4	4	555144
29	0.1360	2	3-1/8	555105	1/4 & E	0.2500	2-3/4	4	555146
28	0.1405	2	3-1/8	555106	F	0.2570	2-15/16	4-1/4	555147
9/64	0.1406	2	3-1/8	555107	G	0.2610	2-15/16	4-1/4	555148
27	0.1440	2	3-1/8	555108	17/64	0.2656	2-15/16	4-1/4	555149
26	0.1470	2	3-1/8	555109	H	0.2660	2-15/16	4-1/4	555150
25	0.1495	2	3-1/8	555110	I	0.2720	2-15/16	4-1/4	555151
24	0.1520	2	3-1/8	555111	J	0.2770	2-15/16	4-1/4	555152
23	0.1540	2	3-1/8	555112	K	0.2810	2-15/16	4-1/4	555153
5/32	0.1562	2	3-1/8	555113	9/32	0.2812	2-15/16	4-1/4	555154
22	0.1570	2	3-1/8	555114	L	0.2900	3-3/16	4-1/2	555155
21	0.1590	2	3-1/8	555115	M	0.2950	3-3/16	4-1/2	555156
20	0.1610	2-5/16	3-1/2	555116	19/64	0.2969	3-3/16	4-1/2	555157
19	0.1660	2-5/16	3-1/2	555117	N	0.3020	3-3/16	4-1/2	555158
18	0.1695	2-5/16	3-1/2	555118	5/16	0.3125	3-3/16	4-1/2	555159
11/64	0.1719	2-5/16	3-1/2	555119	O	0.3160	3-3/16	4-1/2	555160
17	0.1730	2-5/16	3-1/2	555120	P	0.3230	3-7/16	4-3/4	555161
16	0.1770	2-5/16	3-1/2	555121	21/64	0.3281	3-7/16	4-3/4	555162
15	0.1800	2-5/16	3-1/2	555122	R	0.3390	3-7/16	4-3/4	555164
14	0.1820	2-5/16	3-1/2	555123	11/32	0.3438	3-7/16	4-3/4	555165
13	0.1850	2-5/16	3-1/2	555124	S	0.3480	3-5/8	5	555166
3/16	0.1875	2-5/16	3-1/2	555125	T	0.3580	3-5/8	5	555167
12	0.1890	2-5/16	3-1/2	555126	23/64	0.3594	3-5/8	5	555168
11	0.1910	2-5/16	3-1/2	555127	U	0.3680	3-5/8	5	555169
10	0.1935	2-1/2	3-3/4	555128	3/8	0.3750	3-5/8	5	555170
9	0.1960	2-1/2	3-3/4	555129	V	0.3770	3-5/8	5	555171
8	0.1990	2-1/2	3-3/4	555130	W	0.3860	3-7/8	5-1/4	555172
7	0.2010	2-1/2	3-3/4	555131	25/64	0.3906	3-7/8	5-1/4	555173
13/64	0.2031	2-1/2	3-3/4	555132	X	0.3970	3-7/8	5-1/4	555174
6	0.2040	2-1/2	3-3/4	555133	Y	0.4040	3-7/8	5-1/4	555175
5	0.2055	2-1/2	3-3/4	555134	13/32	0.4062	3-7/8	5-1/4	555176
4	0.2090	2-1/2	3-3/4	555135	Z	0.4130	4-1/16	5-1/2	555177
3	0.2130	2-1/2	3-3/4	555136	27/64	0.4219	4-1/16	5-1/2	555178
7/32	0.2188	2-1/2	3-3/4	555137	7/16	0.4375	4-1/16	5-1/2	555179
2	0.2210	2-1/2	3-3/4	555138	29/64	0.4531	4-5/16	5-3/4	555180
1	0.2280	2-3/4	4	555139	15/32	0.4688	4-5/16	5-3/4	555181
A	0.2340	2-3/4	4	555140	31/64	0.4844	4-1/2	6	555182
					1/2	0.5000	4-1/2	6	555183

Left Hand Jobber Length Drills

High Speed Steel



- 118° point
- For use in left hand spindle rotation on screw machines and drill heads
- May be used as screw extractor for drilling out broken studs or fasteners
- Sets supplied in metal indexed storage case

Size (Inch)	Decimal Equiv. (Inch)	Flute Length (Inch)	Overall Length (Inch)	Code	Size (Inch)	Decimal Equiv. (Inch)	Flute Length (Inch)	Overall Length (Inch)	Code	Size (Inch)	Decimal Equiv. (Inch)	Flute Length (Inch)	Overall Length (Inch)	Code
1/64	0.0156	3/16	3/4	607600	3/64	0.0469	3/4	1-3/4	607602	5/64	0.0781	1	2	751202
1/32	0.0312	1/2	1-3/8	607601	1/16	0.0625	7/8	1-7/8	751201	3/32	0.0938	1-1/4	2-1/4	751203