

Oil Hole Drills

Straight Shank

High Speed Steel

118° Notched Point

Size	Decimal Equivalent	Approximate Flute Length	Overall Length	Code	Size	Decimal Equivalent	Approximate Flute Length	Overall Length	Code
29/32	0.9062	7	10-5/8	615042	1-1/4	1.2500	8-1/2	12-1/2	615064
59/64	0.9219	7	10-3/4	615043	1-17/64	1.2656	9-1/4	14-1/8	615065
15/16	0.9375	7	10-3/4	615044	1-9/32	1.2812	9-1/4	14-1/8	615066
61/64	0.9531	7-1/8	10-7/8	615045	1-19/64	1.2969	9-1/4	14-1/4	615067
31/32	0.9688	7-1/8	10-7/8	615046	1-5/16	1.3125	9-1/4	14-1/4	615068
63/64	0.9844	7-3/16	11	615047	1-21/64	1.3281	9-1/2	14-3/8	615069
1	1.0000	7-3/16	11	615048	1-11/32	1.3438	9-1/2	14-3/8	615070
1-1/64	1.0156	7-5/16	11-1/8	615049	1-23/64	1.3594	9-1/2	14-1/2	615071
1-1/32	1.0312	7-5/16	11-1/8	615050	1-3/8	1.3750	9-1/2	14-1/2	615072
1-3/64	1.0469	7-3/8	11-1/4	615051	1-13/32	1.4062	9-1/2	14-5/8	615073
1-1/16	1.0625	7-3/8	11-1/4	615052	1-7/16	1.4375	9-1/8	14-3/4	615074
1-5/64	1.0781	7-5/8	11-1/2	615053	1-15/32	1.4688	9-1/8	14-7/8	615075
1-3/32	1.0938	7-5/8	11-1/2	615054	1-1/2	1.5000	9-5/8	15	615076
1-7/64	1.1094	7-7/8	11-3/4	615055	1-9/16	1.5625	9-5/8	15-1/4	615077
1-1/8	1.1250	7-7/8	11-3/4	615056	1-5/8	1.6250	9-7/8	15-5/8	615078
1-9/64	1.1406	8	11-7/8	615057	1-11/16	1.6875	10	15-3/4	615079
1-5/32	1.1562	8	11-7/8	615058	1-3/4	1.7500	10-1/2	16-1/4	615080
1-11/64	1.1719	8-1/8	12	615059	1-13/16	1.8125	10-1/2	16-1/4	615081
1-3/16	1.1875	8-1/8	12	615060	1-7/8	1.8750	10-3/4	16-1/2	615082
1-13/64	1.2031	8-1/8	12-1/8	615061	1-15/16	1.9375	10-3/4	16-5/8	615083
1-7/32	1.2188	8-1/8	12-1/8	615062	2	2.0000	10-3/4	16-5/8	615084
1-15/64	1.2344	8-1/2	12-1/2	615063					

Straight Shank - Long Length

High Speed Steel

118° Notched Point



Size	Decimal Equivalent	Approximate Flute Length	Overall Length	Code
7/32	0.2188	4-3/4	7-1/8	615085
11/32	0.3438	6-1/4	8-5/8	615086
7/16	0.4375	7	9-5/8	615087