

Taper Shank Drills
General Purpose - Fractional Sizes

Value - High Speed Steel

Standard Shanks, 118° Point

Size	Decimal Equivalent	Flute Length	Overall Length	Morse Taper	Code	Size	Decimal Equivalent	Flute Length	Overall Length	Morse Taper	Code
1-3/8	1.3750	8-7/8	14-1/2	4	612775	1-61/64	1.9531	10-3/8	17-3/8	5	612812
1-25/64	1.3906	9	14-5/8	4	612776	1-31/32	1.9688	10-3/8	17-3/8	5	612813
1-13/32	1.4062	9	14-5/8	4	612777	1-63/64	1.9844	10-3/8	17-3/8	5	612814
1-27/64	1.4219	9-1/8	14-3/4	4	612778	2	2.0000	10-3/8	17-3/8	5	612815
1-7/16	1.4375	9-1/8	14-3/4	4	612779	2-1/32	2.0312	10-3/8	17-3/8	5	612816
1-29/64	1.4531	9-1/4	14-7/8	4	612780	2-1/16	2.0625	10-1/4	17-3/8	5	612817
1-15/32	1.4688	9-1/4	14-7/8	4	612781	2-3/32	2.0938	10-1/4	17-3/8	5	612818
1-31/64	1.4844	9-3/8	15	4	612782	2-1/8	2.1250	10-1/4	17-3/8	5	612819
1-1/2	1.5000	9-3/8	15	4	612783	2-5/32	2.1562	10-1/4	17-3/8	5	612820
1-33/64	1.5156	9-3/8	16-3/8	4	612784	2-3/16	2.1875	10-1/4	17-3/8	5	612821
1-17/32	1.5312	9-3/8	16-3/8	4	612785	2-7/32	2.2188	10-1/8	17-3/8	5	612822
1-35/64	1.5469	9-5/8	16-5/8	5	612786	2-1/4	2.2500	10-1/8	17-3/8	5	612823
1-9/16	1.5625	9-5/8	16-5/8	4	612787	2-9/32	2.2812	10-1/8	17-3/8	5	612824
1-37/64	1.5781	9-7/8	16-7/8	4	612788	2-5/16	2.3125	10-1/8	17-3/8	5	612825
1-19/32	1.5938	9-7/8	16-7/8	5	612789	2-11/32	2.3438	10-1/8	17-3/8	5	612826
1-39/64	1.6094	10	17	4	612790	2-3/8	2.3750	10-1/8	17-3/8	5	612827
1-5/8	1.6250	10	17	5	612791	2-13/32	2.4062	11-1/4	18-3/4	5	612828
1-41/64	1.6406	10-1/8	17-1/8	5	612792	2-7/16	2.4375	11-1/4	18-3/4	5	612829
1-21/32	1.6562	10-1/8	17-1/8	5	612793	2-15/32	2.4688	11-1/4	18-3/4	5	612830
1-43/64	1.6719	10-1/8	17-1/8	4	612794	2-1/2	2.5000	11-1/4	18-3/4	5	612831
1-11/16	1.6875	10-1/8	17-1/8	5	612795	2-17/32	2.5312	11-7/8	19-1/2	5	612832
1-45/64	1.7031	10-1/8	17-1/8	4	612796	2-9/16	2.5625	11-7/8	19-1/2	5	612833
1-23/32	1.7188	10-1/8	17-1/8	5	612797	2-19/32	2.5938	11-7/8	19-1/2	5	612834
1-47/64	1.7344	10-1/8	17-1/8	4	612798	2-5/8	2.6250	11-7/8	19-1/2	5	612835
1-3/4	1.7500	10-1/8	17-1/8	5	612799	2-21/32	2.6562	12-3/4	20-3/8	5	612836
1-49/64	1.7656	10-1/8	17-1/8	5	612800	2-11/16	2.6875	12-3/4	20-3/8	5	612837
1-25/32	1.7812	10-1/8	17-1/8	5	612801	2-23/32	2.7188	12-3/4	20-3/8	5	612838
1-51/64	1.7969	10-1/8	17-1/8	5	612802	2-3/4	2.7500	12-3/4	20-3/8	5	612839
1-13/16	1.8125	10-1/8	17-1/8	5	612803	2-25/32	2.7812	13-3/8	21-1/8	5	612840
1-53/64	1.8281	10-1/8	17-1/8	5	612804	2-13/16	2.8125	13-3/8	21-1/8	5	612841
1-27/32	1.8438	10-1/8	17-1/8	4	612805	2-27/32	2.8438	13-3/8	21-1/8	5	612842
1-55/64	1.8594	10-3/8	17-3/8	5	612806	2-7/8	2.8750	13-3/8	21-1/8	5	612843
1-7/8	1.8750	10-3/8	17-3/8	5	612807	2-29/32	2.9062	13-3/8	21-1/8	5	612844
1-57/64	1.8906	10-3/8	17-3/8	5	612808	2-15/16	2.9375	14	21-3/4	5	612845
1-29/32	1.9062	10-3/8	17-3/8	5	612809	2-31/32	2.9688	14	21-3/4	5	612846
1-59/64	1.9219	10-3/8	17-3/8	5	612810	3	3.0000	14	21-3/4	5	612847
1-15/16	1.9375	10-3/8	17-3/8	5	612811						