

Turning Inserts DCMT HM for Medium Machining



Coated Grades - CVD

YBM251

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
DCMT-2(1.5)1-HM	DCMT-070204-HM	0.307	0.250	0.094	0.110	0.016	573850
DCMT-2(1.5)2-HM	DCMT-070208-HM	0.307	0.250	0.094	0.110	0.031	573866
DCMT-3(2.5)1-HM	DCMT-11T304-HM	0.457	0.375	0.156	0.173	0.016	573918
DCMT-3(2.5)2-HM	DCMT-11T308-HM	0.457	0.375	0.156	0.173	0.031	573954

YBM351

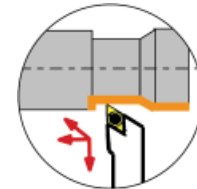
ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
DCMT-2(1.5)1-HM	DCMT-070204-HM	0.307	0.250	0.094	0.110	0.016	573856

Coated Grades - PVD

YBG202

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
DCMT-2(1.5)1-HM	DCMT-070204-HM	0.307	0.250	0.094	0.110	0.016	573852
DCMT-2(1.5)2-HM	DCMT-070208-HM	0.307	0.250	0.094	0.110	0.031	573868
DCMT-3(2.5)1-HM	DCMT-11T304-HM	0.457	0.375	0.156	0.173	0.016	573920

To be used with holders: SDACR/L; SDJCR/L; SDNCN; S__-SDQCR/L; S__-SDUCR/L; S__-SDZCR/L



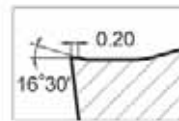
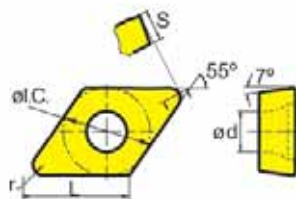
EXAMPLE: SDJCR



DCMT HR for Roughing



POSITIVE 55° RHOMBIC



DCMT-HR



Coated Grades - CVD

YBC151

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
DCMT-3(2.5)2-HR	DCMT-11T308-HR	0.457	0.375	0.156	0.173	0.031	573962

YBC251

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
DCMT-3(2.5)2-HR	DCMT-11T308-HR	0.457	0.375	0.156	0.173	0.031	573964

YBC351

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
DCMT-3(2.5)2-HR	DCMT-11T308-HR	0.457	0.375	0.156	0.173	0.031	573966