

## Turning Inserts CNMG DF for Finishing

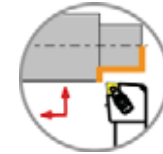


Coated Grades - PVD

YBG202

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
CNMG321DF	CNMG090304DF	0.382	0.375	0.125	0.150	0.016	573524
CNMG431DF	CNMG120404DF	0.508	0.500	0.187	0.203	0.016	573562
CNMG432DF	CNMG120408DF	0.508	0.500	0.187	0.203	0.031	573626

To be used with holders: PCBNR/L; PCLNR/L; MCLNR/L; MCBNR/L; S\_ \_-PCLNR/L; S\_ \_-MCLNR/L

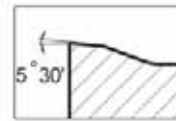
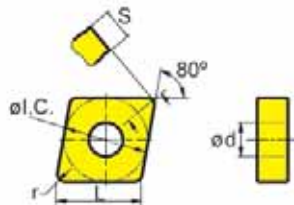


EXAMPLE: MCLNR

## CNMG DM for Medium Machining



NEGATIVE 80° RHOMBIC



CNMG-DM



Coated Grades - CVD

YBC151

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
CNMG321DM	CNMG090304DM	0.382	0.375	0.125	0.150	0.016	573526
CNMG431DM	CNMG120404DM	0.508	0.500	0.187	0.203	0.016	573550
CNMG432DM	CNMG120408DM	0.508	0.500	0.187	0.203	0.031	573632
CNMG433DM	CNMG120412DM	0.508	0.500	0.187	0.203	0.047	573672
CNMG542DM	CNMG160608DM	0.634	0.625	0.250	0.250	0.031	573718
CNMG643DM	CNMG190612DM	0.760	0.750	0.250	0.313	0.047	573742

YBC251

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
CNMG321DM	CNMG090304DM	0.382	0.375	0.125	0.150	0.016	573528
CNMG322DM	CNMG090308DM	0.382	0.375	0.125	0.150	0.031	573538
CNMG431DM	CNMG120404DM	0.508	0.500	0.187	0.203	0.016	573552
CNMG432DM	CNMG120408DM	0.508	0.500	0.187	0.203	0.031	573634
CNMG433DM	CNMG120412DM	0.508	0.500	0.187	0.203	0.047	573674
CNMG542DM	CNMG160608DM	0.634	0.625	0.250	0.250	0.031	573720
CNMG643DM	CNMG190612DM	0.760	0.750	0.250	0.313	0.047	573744

YBC351

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
CNMG431DM	CNMG120404DM	0.508	0.500	0.187	0.203	0.016	573554
CNMG432DM	CNMG120408DM	0.508	0.500	0.187	0.203	0.031	573636
CNMG433DM	CNMG120412DM	0.508	0.500	0.187	0.203	0.047	573676
CNMG542DM	CNMG160608DM	0.634	0.625	0.250	0.250	0.031	573722
CNMG643DM	CNMG190612DM	0.760	0.750	0.250	0.313	0.047	573746